

# Numerical approximation of free boundary problem arising in electromagnetic shaping

Olivier Coulaud, Olivier Henrot

#### ▶ To cite this version:

Olivier Coulaud, Olivier Henrot. Numerical approximation of free boundary problem arising in electromagnetic shaping. [Research Report] RR-1610, INRIA. 1992, pp.28. inria-00074950

# HAL Id: inria-00074950 https://inria.hal.science/inria-00074950

Submitted on 24 May 2006

**HAL** is a multi-disciplinary open access archive for the deposit and dissemination of scientific research documents, whether they are published or not. The documents may come from teaching and research institutions in France or abroad, or from public or private research centers.

L'archive ouverte pluridisciplinaire **HAL**, est destinée au dépôt et à la diffusion de documents scientifiques de niveau recherche, publiés ou non, émanant des établissements d'enseignement et de recherche français ou étrangers, des laboratoires publics ou privés.



UNITÉ DE RECHERCHE INRIA-LORRAINE

Institut Nationals de Recherche en Informatique et en Automatique

Domaine de Voluceau Rocquencourt B.P.105 \$78153 Le Chesnay Cede France Tél: (1) 39 63 5511

# Rapports de Recherche

1992 ème anniversaire

N° 1610

Programme 6
Calcul Scientifique, Modélisation et
Logiciel numérique par Ordinateur

NUMERICAL APPROXIMATION
OF A FREE BOUNDARY
PROBLEM ARISING IN
ELECTROMAGNETIC SHAPING

Olivier COULAUD Antoine HENROT

Février 1992



# Approximation numérique d'un problème à frontière libre issu du formage électromagnétique.

#### Olivier COULAUD<sup>1</sup> and Antoine HENROT<sup>2</sup>

February 6, 1992

résumé: On approche numériquement la section d'une colonne de métal liquide plongée dans un champ magnétique extérieur. Le modèle bidimensionnel utilisé nécessite la résolution, par une méthode spectrale d'une équation aux dérivées partielles, avec des conditions non linéaires, posée sur l'extérieur du disque unité pour trouver une transformation conforme convenable. Nous donnons des bornes d'erreur, très précises, pour chacune des étapes du procédé d'approximation. Nous présentons des exemples de formes obtenues à la fois dans le cas du formage extérieur et du formage intérieur.

# Numerical Approximation of a Free Boundary Problem Arising in Electromagnetic Shaping.

abstract: We approximate numerically the section of a column of liquid metal submitted to an external electromagnetic field. The bidimensional model used here leads us to solve by a spectral method a nonlinear boundary problem posed on the exterior of the unit disk to find a convenient conformal mapping. We give accurates bound of the errors obtained during our approximation process. We present some examples of shapes for both exterior and interior shaping.

**key-words**: Free boundary, conformal map, electromagnetic shaping, spectral methods. **AMS-class**.: 35R35, 30C30, 65N15, 65N35.

<sup>&</sup>lt;sup>1</sup>INRIA-Lorraine, BP 101, 54600 Villers les NANCY, FRANCE.

<sup>&</sup>lt;sup>2</sup>Dép. de Math., Université de Nancy I, URA 750 CNRS, Projet numath,

BP 239, 54506 Vandœuvre les NANCY, FRANCE.

# Contents

1	Inti	ntroduction							
2	Pro	blem Formulation	3						
3	Apj	proximation of problem $P_0$	6						
	3.1	Discretisation of problem $P_0$	7						
	3.2	Approximation error	9						
		3.2.1 Approximation for the boundary problem	9						
		3.2.2 Estimates for the conformal mapping and for the surface	12						
4	Abo	out interior shaping	15						
5	Numerical algorithm								
	5.1	Algorithm for problem $P_0$	16						
	5.2	The shaping problem	17						
6	Nui	merical results	19						
	6.1	The $P_0$ problem	20						
	6.2	The shaping problem	22						
		6.2.1 The exterior shaping	22						
		6.2.2 The interior shaping	26						
R	oforo	nces	28						

### 1 Introduction

We study here a free boundary problem arising in electromagnetic shaping. The bidimensional model leads us to use conformal mappings to transform the problem into a problem posed on the exterior of the unit disk. We compute the conformal mapping by solving a nonlinear problem  $P_0$  and the solution of the electromagnetic shaping problem is reached by a fixed point method. In part 3, we study more deeply the approximation scheme based on a Galerkin spectral method to solve the nonlinear boundary value problem. First, all the approximation results presented in [4] are extended, then we give an accurate bound for the error in  $L^{\infty}$  norm for the conformal mappings and the surfaces. In part 4 we give some comments about the so-called "interior shaping" and we explain how it can be obtained by few modifications of the previous one. We describe in part 5 the numerical algorithm employed to solve the  $P_0$  problem and the algorithm to reach the wanted configuration based on the secant method. In part 6, we show that our solver is very efficient for  $P_0$  problem, then different configurations of exterior shaping are investigated. We also present the evolution of the shape when  $\tau$  tends to 0. Finally, we present some results for the interior shaping.

## 2 Problem Formulation

We consider a vertical column of molten liquid falling down in an horizontal electromagnetic field created by vertical conductors. The frequency of the imposed current is assumed to be so high that the field doesn't penetrate into the liquid. Due to the action of the magnetic field the column of metal liquid is shaped. Because of the great height of this column, we can consider the two-dimensional model introduced in [2], [10], based on an horizontal section of the molten liquid.

We denote by  $\Omega$  the exterior domain of the liquid,  $\Gamma$  its boundary and by  $\mathbf{j_0} = (0, 0, j_0)$  the current density vector. The total magnetic field  $\mathbf{B}$  is governed by Maxwell's equations

which we express as

$$\begin{cases}
\operatorname{rot} \mathbf{B} = \mu_0 \, \mathbf{j_0} & \operatorname{in} \Omega \\
\operatorname{div} \mathbf{B} = 0 & \operatorname{in} \Omega \\
\mathbf{B}.\mathbf{n} = 0 & \operatorname{on} \Gamma \\
\lim_{\|\mathbf{x}\|_2 \to \infty} |\mathbf{B}|_2 = 0
\end{cases}$$
(2-1)

where  $\mu_0$  is the permeability of vacuum, **n** the exterior unit normal vector of  $\Gamma$ ,  $|.|_2$  the euclidian norm.

Moreover on the free boundary  $\Gamma$  the following Bernoulli equilibria equation is satisfied

$$\frac{|\mathbf{B}|_2^2}{2\mu_0} + \sigma \,\mathcal{C} = \text{constant} \tag{2-2}$$

where C is the curvature of  $\Gamma$  and  $\sigma$  the surface tension of the liquid. The constant in (2-2) is unknown.

Let us consider here the following free boundary problem. The current density  $\mathbf{j_0}$  is given and the problem is to find the shape  $\Omega$  and the magnetic field  $\mathbf{B}$  such that (2-1) and (2-2) are satisfied. According to [10], we assume now that the boundary  $\Gamma$  of  $\Omega$  solution of (2-1)-(2-2) is a closed Jordan curve. Then, the domain  $\Omega$  is the image by a conformal mapping  $\Phi$  of the exterior of the unit disk  $\Omega_0$ . It is easy to see ([10]) that  $\mathbf{v}$  given by

$$v(z) = \ln(|\Phi'(z)|) \qquad \text{with } z = x + iy \tag{2-3}$$

is solution of

$$\begin{cases} \Delta v = 0 & \text{in } \Omega_0 \\ \tau \frac{\partial v}{\partial n} = g^2 e^{-v} - p e^v + \tau & \text{on } \Gamma_0 \\ v \text{ bounded at infinity} \end{cases}$$
 (2-4)

where  $\Gamma_0$  is the unit circle,  $\tau=2\sigma\mu_0$ , p is the constant appearing in (2-2) multiplied by  $2\mu_0$  and

$$g^2 = g^2(\theta) := (p - \tau C) |\Phi'(e^{i\theta})|^2.$$

Henrot and Pierre have shown in [11], that the function g can be expressed only in term of  $J_0 = j_0 o \Phi$ , the image of  $j_0$  under  $\Phi^{-1}$ . In the case of m linear vertical conductors, for instance,  $j_0$  is given by

$$j_0 = \sum_{k=1}^m \alpha_k \delta_{Z_k}$$
 with  $\alpha_k \in \mathbb{R}, Z_k \in \Omega$  (2-5)

and g is given by

$$g(\theta) = \sum_{k=1}^{m} -\frac{\alpha_k \mu_0}{2\pi} \left\{ \frac{e^{i\theta}}{z_k - e^{i\theta}} + \frac{e^{-i\theta}}{\overline{z}_k - e^{-i\theta}} + 1 \right\}$$
 (2-6)

where  $\delta_{Z_k}$  is the Dirac mass at  $Z_k$ ,  $Z_k$  is the position of the  $k^{th}$  conductor,  $\alpha_k$  its strength and  $z_k = \Phi^{-1}(Z_k)$  for k = 1, ..., m.

Now let us explain the procedure to obtain the free boundary  $\Gamma$ . Our problem is to determine the conformal mapping  $\Phi$  through the function v solution of (2-4). The knowledge of g by (2-6) is implicit since it depends on  $\Phi$ . So, we must use a fixed point method.

Let  $\mathbb{X} = \mathbb{R}^+_* \times \{(z_1, \dots, z_m) \in \mathbb{C}^m, |z_i| > 1, i = 1, \dots, m\}$ , we introduce the function F defined by

$$F : \mathbb{X} \longrightarrow \mathbb{R}^+_* \times \mathbb{C}^m$$

$$\mathbf{x} = (p, z_1, \dots, z_m) \longmapsto F(\mathbf{x}) = (S, \Phi(z_1), \dots, \Phi(z_m))$$
(2-7)

where S is the surface of  $\Omega^c$  (the molten liquid). Notice, for the following, that S can be computed by

$$S := \frac{1}{2} \Re eal \left\{ \int_0^{2\pi} e^{i\theta} \Phi'(e^{i\theta}) \overline{\Phi}(e^{i\theta}) d\theta \right\}. \tag{2-8}$$

For each x given in X, F(x) is evaluated by the following algorithm called problem  $P_0$ .

Let g be given by (2-6) and 
$$p \in \mathbb{R}^+_*$$

• We find  $v(re^{i\theta}) = \sum_{k=-\infty}^{+\infty} a_k e^{ik\theta} r^{-|k|}$  solution of (2-4).

• We construct the holomorphic function  $V$ , defined on  $\Omega_0$ , such that  $: v(z) = \Re eal(V(z))$ .

• We deduce  $\Phi'(z) = \omega e^{V(z)}$  for  $|z| \ge 1$  and  $|\omega| = 1$ .

• We integrate if possible to obtain  $\Phi(z)$ .

Then we are able to compute  $F(x) = (S, \Phi(z_1), \dots, \Phi(z_m))$ .

Unfortunately the last step of this algorithm is not always possible due to the fact that  $\Omega_0$  is not simply connected. We have seen in [11] that the condition for  $\Phi$  to exist is

$$\int_0^{2\pi} v(e^{i\theta})e^{i\theta}d\theta = 0. \tag{2-9}$$

So the set of x in X for which this condition is realized turns out to be a regular manifold, say  $\mathcal{D}$ , of  $\mathbb{R}^+_* \times \Omega^m_0$  of complex codimension one (see [7]). Nevertheless, if the original

distribution of masses  $(Z_k, \alpha_k)$  presents some good symmetry property (invariance by a rotation of angle  $2\pi/q$  for instance) we can take into account this property for the  $z_k$ 's and then, the condition (2-9) turns out to be automatically satisfied. To avoid complications, we shall always consider such a symmetry property in the following.

The last difficulty which can appear with this "implicit approach" is the fact that the holomorphic function  $\Phi$  obtained by this way may not be univalent. If it is the case, the solution is not admissible since  $\Phi$  must be a conformal mapping. We have shown in [8], that the univalence of  $\Phi$  on  $\Omega_0$  was equivalent to univalence of  $\Phi$  on  $\Gamma_0$ . So we have to introduce a test to decide whether the curve  $\Gamma = \Phi(\Gamma_0)$  has double points or not. Notice finally that the set of x such that  $\Phi$  is defined and univalent on  $\Omega_0$  is an open subset of the manifold  $\mathcal{D}$ . We will denote it by  $\mathbb{H}$  in the following.

Let the conductors  $(Z_1, \alpha_1), \ldots, (Z_m, \alpha_m)$  be given, the direct problem is to obtain a shape of the liquid with a given surface  $S_0$ . The solution of this problem is obtained when we can solve the nonlinear equation

find 
$$x \in \mathbb{H}$$
 such that  $F(x) = (S_0, Z_1, \dots, Z_m)$ . (2-10)

# 3 Approximation of problem $P_0$

Throughout this section we assume that the function g and the real p are given. To determine v, we transform (2-4) into a boundary problem posed on  $\Gamma_0$ . This one will be solved by a Galerkin spectral method (see [4]).

We denote by  $C(\Gamma_0)$  the space of continuous functions on  $\Gamma_0$ , by  $C_b(\overline{\Omega}_0)$  the space of bounded continuous functions on  $\overline{\Omega}_0$  and by  $C_n^1(\overline{\Omega}_0)$  the space of functions v in  $C_b(\overline{\Omega}_0)$  such that the normal derivative  $\frac{\partial v}{\partial n}$  is defined and continuous on  $\Gamma_0$ .

For  $\varphi \in \mathcal{C}(\Gamma_0)$ , we denote by  $u_e(\varphi)$  the unique solution of the exterior Dirichlet problem

$$\begin{cases} \text{ find } u \in \mathcal{C}_b(\overline{\Omega}_0) \text{ such that} \\ \Delta u = 0 & \text{in } \Omega_0 \\ u = \varphi & \text{on } \Gamma_0. \end{cases}$$
 (3-1)

Then, we define the exterior capacity operator  $C_c$  by

$$\begin{cases}
D(C_e) = \left\{ \varphi \in \mathcal{C}(\Gamma_0) ; u_e(\varphi) \in \mathcal{C}_n^1(\overline{\Omega}_0) \right\} \\
C_e \varphi = \frac{\partial}{\partial n} u_e(\varphi)
\end{cases}$$
(3-2)

(see [5] for more details). With these definitions, problem (2-4) is equivalent to

$$\begin{cases} \text{find } \varphi \in D(C_e) \text{ such that} \\ \tau C_e \varphi + \beta(\theta, \varphi(\theta)) = \tau & \text{on } \Gamma_0 \\ \text{then } v := u_c(\varphi) \end{cases}$$
(3-3)

where  $\beta(\theta, \varphi) = pe^{\varphi} - g^2(\theta)e^{-\varphi} \quad \forall \theta \in \Gamma_0$ .

We know ([11]), that (3-3) has a unique solution. Moreover if  $g^2$  is analytic then v is analytic on  $\overline{\Omega}_0$  (up to the boundary).

## 3.1 Discretisation of problem $P_0$

We denote, as usual, by  $P_N$  the space of trigonometric polynomials whose degree does not exceed N, defined by:

$$P_N := span\left\{\varphi_k = e^{ik\theta} ; \theta \in [0, 2\pi[ ; -N \le k \le N] \right\}$$

and by  $\Pi_N$  the orthogonal projection operator defined from  $L^2(\Gamma_0)$  into  $P_N$  by :

$$\forall v \in L^2(\Gamma_0) \qquad \langle v - \Pi_N v, \varphi \rangle = 0 \qquad \forall \varphi \in P_N$$
 (3-4)

where  $< u, v> = \frac{1}{2\pi} \int_0^{2\pi} u(\theta) \overline{v}(\theta) d\theta$  denotes the inner product on  $L^2(\Gamma_0)$  and  $\|.\|$  the associated norm.

We will use the space of periodic function  $H^s_{per}(\Gamma_0)$  which can be defined, for instance by

$$H_{per}^{s}(\Gamma_{0}) = \left\{ \varphi \in L^{2}(\Gamma_{0}), \varphi \text{ periodic, } \varphi = \sum_{n=-\infty}^{+\infty} a_{n} \varphi_{n} \text{ such that} \right.$$

$$\left. \sum_{n=-\infty}^{+\infty} (1+n^{2})^{s} |a_{n}|^{2} < +\infty \right\}$$
(3-5)

equipped with the usual norms  $||.||_s$  (see [1] and [3] for more details on spectral approximation). The use of spectral method to solve (3-3), as introduced in [4], is justified by the following properties:

1) Every bounded harmonic function v defined on  $\Omega_0$  can be expanded as:

$$v(z) = \sum_{k=-\infty}^{+\infty} a_k \psi_k(z) \text{ where } \psi_k(z) = r^{-|k|} \varphi_k(\theta) \text{ with } z = re^{i\theta}.$$
 (3-6)

2) Commutativity of the operator  $C_e$  with operator  $\Pi_N$ . Indeed we have

$$C_{\epsilon}\varphi_{k} = |k|\varphi_{k}.\tag{3-7}$$

Let us remark that

$$\frac{\partial \beta}{\partial \varphi} = pe^{\varphi} + g^2 e^{-\varphi} \ge 2\sqrt{p}|g|.$$

So there exists a regular positive function  $\lambda$ ,  $\lambda \not\equiv 0$ , such that

$$\frac{\partial \beta}{\partial \varphi} \ge \lambda(\theta) \qquad \forall \theta \in [0, 2\pi[. \tag{3-8})$$

This ensures that problem (3-3) is well posed. The best choice of  $\lambda$ , see [4], is

$$\lambda(\theta) = \begin{cases} 2\sqrt{p} g_{min} & if \ g_{min} > 0\\ 2\sqrt{p} \ g^2(\theta)/g_{max} & if \ g_{min} = 0 \end{cases}$$
 (3-9)

where  $g_{max} = \max_{\theta \in [0,2\pi[} |g(\theta)| \text{ and } g_{min} = \min_{\theta \in [0,2\pi[} |g(\theta)|.$ Let  $\gamma(\theta,\varphi) = \beta(\theta,\varphi) - \lambda(\theta)\varphi$ ; according to (3-8),  $\gamma$  is monotone in  $\varphi$ . Under these conditions we can use all results appearing in [4] and [11].

Problem (3-3) is written in  $P_N$ , as

$$\begin{cases} \text{Find } \varphi^N \in P_N, \varphi^N \text{ real, such that} \\ \delta \varphi^N + \Pi_N(\lambda_N \varphi^N) + \tau C_e \varphi^N = \tau - \Pi_N(\beta(., \varphi^N) - \lambda_N \varphi^N) + \delta \varphi^N \end{cases}$$
(3-10)

where  $\lambda_N = \prod_N \lambda$  and  $\delta$  is a relaxation parameter.

We solve (3-10) with a Galerkin method and a fixed point scheme, and we obtain  $(a_k)_{k=-N}^N$  the spectral coefficients of  $\varphi^N$  with  $a_{-k}=\overline{a}_k$ . Let us consider  $v_N$  the harmonic function in  $\Omega_0$  with  $v_N=\varphi^N$  on  $\Gamma_0$ , then  $v_N$  has the following expansion

$$v_N(z) = \sum_{k=-N}^{N} a_k \psi_k(z) \qquad \forall z \in \Omega_0.$$
 (3-11)

We construct now, the holomorphic function  $V_N$ , defined on  $\Omega_0$ , such that  $v_N = \Re eal(V_N)$ . We have

$$V_N(z) = v_N(z) + i \ w_N(z) = a_0 + 2 \sum_{k=1}^N a_{-k} z^{-k} \qquad \forall z \in \Omega_0.$$
 (3-12)

Notice that  $a_{-1} = 0$  if and only if (2-9) is satisfied. Finally we deduce  $\Phi'_{N}(z) = e^{V_{N}(z)}$ , and by integration  $\Phi_N(z)$  for all z in  $\Omega_0$ . The surface  $S_N$  being computed by

$$S_N := \frac{1}{2} \Re eal \left\{ \int_0^{2\pi} e^{i\theta} \Phi_N'(e^{i\theta}) \overline{\Phi}_N(e^{i\theta}) d\theta \right\}. \tag{3-13}$$

#### 3.2 Approximation error

#### 3.2.1 Approximation for the boundary problem

We have established in [4] for the Galerkin spectral approximation of (3-10) the following result.

**Theorem 3.1** Let  $\varphi^*$  be the solution of (3-3) and  $\varphi^N$  the solution of (3-10). There exists a constant C depending only on  $\lambda$ ,  $\beta$  and  $\varphi^*$  such that

$$\|\varphi^N - \varphi^*\| \le C(\|\lambda - \Pi_N \lambda\| + \|\varphi^* - \Pi_N \varphi^*\|)$$

We can here, slightly improve this result, working with the  $H^{\frac{1}{2}}$  norm.

**Theorem 3.2** Under the assumptions of theorem 3.1, there exists a constant C depending only on  $\lambda, \beta$ , and  $\varphi^*$  such that

$$\|\varphi^{N} - \varphi^{*}\|_{\frac{1}{2}} \le C(\|\lambda - \Pi_{N}\lambda\| + \|\varphi^{*} - \Pi_{N}\varphi^{*}\|_{\frac{1}{2}})$$

#### Proof.

We follow the demonstration of theorem 3.1, so, for more details, we refer to [4]. By (3-10)  $\varphi^N$  is solution of:

$$<(\lambda_N I + \tau C_c)\varphi^N + \gamma(., \Pi_N \varphi^N), \varphi_k> = <\tau, \varphi_k> \qquad -N \le k \le N.$$
 (3-14)

Let us introduce  $\varphi^*$  the solution of (3-3); then  $\Pi_N \varphi^*$  verifies

$$\langle (\lambda_N I + \tau C_e) \Pi_N \varphi^* + \gamma(., \Pi_N \varphi^*), \varphi_k \rangle =$$

$$\langle \tau + \lambda_N \Pi_N \varphi^* - \lambda \varphi^* + \gamma(., \Pi_N \varphi^*) - \gamma(., \varphi^*), \varphi_k \rangle - N \le k \le N$$

$$(3-15)$$

Let us set  $e_N = \prod_N \varphi^* - \varphi^N$  substracting (3-14) from (3-15) we obtain for all  $k \in [-N, N]$ 

$$\langle (\lambda_N I + \tau C_e) e_N + \gamma(., \Pi_N \varphi^*) - \gamma(., \varphi^N), \varphi_k \rangle =$$

$$\langle \lambda_N \Pi_N \varphi^* - \lambda \varphi^* + \gamma(., \Pi_N \varphi^*) - \gamma(., \varphi^*), \varphi_k \rangle.$$

$$(3-16)$$

Multiplying (3-16) by the spectral coefficients of  $e_N$  and adding up from -N to N yields

$$\int_{\Gamma_0} \lambda_N |e_N|^2 + \tau \int_{\Gamma_0} C_e e_N \overline{c}_N + \int_{\Gamma_0} \left( \gamma(., \Pi_N \varphi^*) - \gamma(., \varphi^N) \right) \overline{c}_N$$

$$= \langle \lambda_N \Pi_N \varphi^* - \lambda \varphi^* + \gamma(., \Pi_N \varphi^*) - \gamma(., \varphi^*), e_N \rangle$$

Using monotonicity of the function  $\gamma$  yields

$$\int_{\Gamma_0} \lambda_N |e_N|^2 + \tau \int_{\Gamma_0} C_e e_N \overline{e}_N \leq \langle (\lambda_N - \lambda) \Pi_N \varphi^*, e_N \rangle + \langle \beta(., \Pi_N \varphi^*) - \beta(., \varphi^*), e_N \rangle.$$

We introduce now the operator  $Q_N$  defined by  $Q_N = I - \Pi_N$ . Since  $\varphi^*$  is (at least!)  $C^1$  on  $\Gamma_0$ , we have  $\|\Pi_N \varphi^*\|_{\infty} < C_1$ ,  $C_1$  independent of N, and then using the fact that  $\beta$  is Lipschitz with respect to its second argument with  $C_2$  as Lipschitz constant and the Cauchy-Schwarz inequality we obtain

$$\int_{\Gamma_0} \lambda_N |e_N|^2 + \tau \int_{\Gamma_0} C_e e_N \overline{e}_N \le \left( C_1 \|Q_N \lambda\| + C_2 \|Q_N \varphi^*\| \right) \|e_N\|.$$

Let us remark that if  $e_N = \sum_{k=-N}^{N} a_k \varphi_k$  we have

$$\int_{\Gamma_0} C_e e_N \overline{e}_N = \sum_{k=-N}^N |k| |a_k|^2$$

which is nearly but not  $||e_N||_{\frac{1}{2}}^2$ . Therefore we need to use the following lemma to obtain  $||e_N||_{\frac{1}{2}}$ .

**Lemma 3.1** (see [4]) For every  $\lambda \in C(\Gamma_0)$ ,  $\lambda \geq 0$ ,  $\lambda \not\equiv 0$   $\exists C_0$ , (which depends only on  $\lambda$ ) such that

$$\forall v \in H^1_{loc}(\overline{\Omega}_0)$$
  $C_0 \int_{\Gamma_0} v^2 \leq \int_{\Gamma_0} \lambda v^2 + \int_{\Omega_0} |\nabla v|^2.$ 

It follows from definition of operator  $C_e$  that  $\int_{\Gamma_0} C_e v_N \overline{v}_N = \int_{\Omega_0} |\nabla v_N|^2$ .

We write now  $\lambda_N = \lambda - Q_N \lambda$  then

$$\int_{\Gamma_0} \lambda_N |e_N|^2 + \tau \int_{\Gamma_0} C_e e_N \overline{e}_N = \int_{\Gamma_0} \lambda |e_N|^2 + \tau \int_{\Gamma_0} C_e e_N \overline{e}_N - \int_{\Gamma_0} Q_N \lambda |e_N|^2.$$

Lemma 3.1 and the uniform majoration of  $Q_N\lambda$  imply

$$\int_{\Gamma_0} \lambda_N |e_N|^2 + \tau \int_{\Gamma_0} C_e e_N \overline{e}_N \ge \left( \frac{\tau C_0}{2} - \|Q_N \lambda\|_{\infty} \right) \|e_N\|^2 + \frac{\tau}{2} \int_{\Gamma_0} C_e c_N \overline{e}_N.$$

Due to the regularity of  $\lambda$  we can choose  $N_0$  such that  $\forall N \geq N_0$  we have  $||Q_N \lambda||_{\infty} \leq \frac{\tau C_0}{4}$ , see [3], so we have

$$\frac{\tau C_0}{4} \|e_N\|^2 + \frac{\tau}{2} \int_{\Gamma_0} C_e e_N \overline{e}_N \stackrel{\cdot}{\leq} \left( C_1 \|Q_N \lambda\| + C_2 \|Q_N \varphi^*\| \right) \|e_N\|$$

$$\frac{\tau}{2}\inf(1,\frac{\mathbf{C}_0}{2})\left(\|e_N\|^2+\int_{\Gamma_0}C_ee_N\overline{e}_N\right) \leq \max(\mathbf{C}_1,\mathbf{C}_2)\left(\|Q_N\lambda\|+\|Q_N\varphi^*\|\right)\|e_N\|.$$

Let us remark that

$$||e_N||^2 + \int_{\Gamma_0} C_e e_N \overline{e}_N = \sum_{k=-N}^N (1+|k|)|a_k|^2 \ge \sum_{k=-N}^N (1+|k|^2)^{\frac{1}{2}} |a_k|^2 = ||e_N||_{\frac{1}{2}}^2$$

then we finally obtain

$$\|e_N\|_{\frac{1}{2}} \le C \{\|Q_N\lambda\| + \|Q_N\varphi^*\|\}, \text{ since } \|e_N\| \le \|e_N\|_{\frac{1}{2}}.$$

Whence the  $H^{\frac{1}{2}}(\Gamma_0)$  inequality of theorem 3.2 using

$$\|\varphi^N - \varphi^*\|_{\frac{1}{2}} \le \|Q_N \varphi^*\|_{\frac{1}{2}} + \|e_N\|_{\frac{1}{2}}.$$

**Proposition 3.1** Under the assumptions of theorem 3.1, there exists a constant C such that

$$\|\varphi^N - \varphi^*\|_s \le \|\varphi^* - \Pi_N \varphi^*\|_s + cN^s \{\|\varphi^* - \Pi_N \varphi^*\| + \|\lambda - \Pi_N \lambda\|\} \qquad \forall s \ge 1.$$

#### Proof.

To obtain this inequality, we estimate directly the  $H^s$  norm by the  $L^2$  norm. Triangle inequality gives

$$\|\varphi^N - \varphi^*\|_s \le \|Q_N \varphi^*\|_s + \|e_N\|_s.$$

Now, if  $e_N = \varphi^N - \prod_N \varphi^* = \sum_{k=-N}^N \hat{e}_k \varphi_k$  then

$$\|\varphi^N - \Pi_N \varphi^*\|_s^2 = \|e_N\|_s^2 = \sum_{k=-N}^N (1+k^2)^s |\widehat{e}_k|^2.$$

Taking into account that  $1 + k^2 \le 2N^2$ , we obtain

$$\|\varphi^N - \Pi_N \varphi^*\|_s^2 \le 2^s N^{2s} \sum_{k=-N}^N |\widehat{e}_k|^2,$$

and then

$$\|\varphi^N - \Pi_N \varphi^*\|_s \le C N^s \|\varphi^N - \Pi_N \varphi^*\|$$

whence the proposition.

If  $g^2$  is analytic we know (see [11]) that v is analytic on  $\overline{\Omega}_0$  then  $\varphi^*$  is analytic and so is  $\lambda$  by construction. Assume that

$$-\eta \le Imz \le \eta \tag{3-17}$$

is a strip of analyticity where both  $g^2(z)$  and  $\varphi^*(z)$  have an absolutely convergent expansion.

Corollary 3.1 For any  $\eta$  satisfying (3-17) and for N large enough we have

$$\|\varphi^N - \varphi^*\|_s \le C(\eta) N^s e^{-\eta N}$$
 for any  $s \text{ in } s \ge 1$ .

The proof follows from estimation of  $||w - \Pi_N w||_s$ , since when w is  $2\pi$ -periodic analytic we have  $||w - \Pi w||_s \le C(\eta) N^s e^{-\eta N}$ , see [14].

#### 3.2.2 Estimates for the conformal mapping and for the surface

Let us introduce D a ring in  $\Omega_0$  which contains all the conductors  $z_i$ . We denote by  $\Phi$  (resp.  $\Phi_N$ ) the conformal mapping constructed from v (resp  $v_N$ ) as introduced in the problem formulation.

**Theorem 3.3** Under the hypothesis of corollary 3.1 there exist two constants  $C_1$ ,  $C_2$ , depending only on D, g and  $\varphi^*$  such that

$$|\Phi - \Phi_N|_{L^{\infty}(\overline{D})} \le c_1 N^{\frac{1}{2}} e^{-\eta N}$$
  
 $|S - S_N| \le c_2 N^{\frac{3}{2}} e^{-\eta N}$ .

The two conformal mappings  $\Phi$  and  $\Phi_N$  are defined by

$$\Phi(z) = \Phi(1) + \int_{\gamma_z} \Phi'(\xi) \ d\xi$$

and

$$\Phi_N(z) = \Phi_N(1) + \int_{\gamma_z} \Phi'_N(\xi) \ d\xi$$

where  $\gamma_z$  is an integration path connecting the point 1 to z. We can choose the same constant of integration i.e.  $\Phi_N(1) = \Phi(1)$ .

To prove this theorem, the knowledge of all approximation errors during the process of construction of  $\Phi'$  are needed.

**Lemma 3.2** Under the hypothesis of theorem 3.3, there exists  $C = C(\eta)$  such that

$$||v - v_N||_{H^1(D)} \le CN^{\frac{1}{2}}e^{-\eta N}$$
  
 $||v - v_N||_{L^{\infty}(D)} \le CN^{\frac{3}{2}}e^{-\eta N}$ 

where v is the solution of (3-3) and  $v_N$  is given by (3-11).

#### Proof.

It is classical that for the exterior Dirichlet problem

$$\begin{cases} \Delta u = 0 & in \Omega_0 \\ u = \varphi & on \Gamma_0 \\ u \text{ bounded at infinity,} \end{cases}$$
 (3-18)

the map  $\varphi \mapsto u$  is continuous from  $H^{\frac{1}{2}}(\Gamma_0)$  into  $H^1_{loc}(\Omega_0)$  and from  $H^{\frac{3}{2}}(\Gamma_0)$  into  $H^2_{loc}(\Omega_0)$ , that is to say, there exist constants C depending only on the ring D such that

$$||u||_{H^1(D)} \le C||\varphi||_{\frac{1}{2}}$$
 and  $||u||_{H^2(D)} \le C||\varphi||_{\frac{3}{2}}$ .

Lemma 3.2 follows immediately using corollary 3.1 and Sobolev embedding for the  $L^{\infty}$  norm.

**Lemma 3.3** Let V be given by  $P_0$  and  $V_N$  by (3-12). We have

$$||V - V_N||_{H^1(D)} \le C||\varphi^* - \varphi^N||_{\frac{1}{2}} \le CN^{\frac{1}{2}}e^{-\eta N}$$
$$||V - V_N||_{L^{\infty}(D)} \le C||\varphi^* - \varphi^N||_{\frac{3}{2}} \le CN^{\frac{3}{2}}e^{-\eta N}.$$

#### Proof.

We have to estimate the real part and the imaginary part of  $V - V_N$ .

Let V = v + i w and  $V_N = v_N + i w_N$ . The Cauchy formula gives

$$V' - V'_N = \frac{\partial}{\partial x}(v - v_N) - i\frac{\partial}{\partial y}(v - v_N),$$

and then, according to lemma 3-2, to prove lemma 3-3 it is sufficient to estimate  $w - w_N$  in  $L^2(D)$  norm.

Now the construction of V and  $V_N$  gives  $w = \sum_{n=-\infty}^{+\infty} b_n \psi_n$  and  $w_N = \sum_{n=-N}^{N} d_n \psi_n$  with

$$b_n = \begin{cases} i\overline{a}_n & \text{if } n \le -1 \\ \frac{a_0 - \overline{a}_0}{2i} & \text{if } n = 0 \\ -ia_{-n} & \text{if } n \ge 1 \end{cases} \qquad d_n = \begin{cases} i\overline{\tilde{a}}_n & \text{if } n \le -1 \\ \frac{\tilde{a}_0 - \overline{\tilde{a}}_0}{2i} & \text{if } n = 0 \\ -i\tilde{a}_{-n} & \text{if } n \ge 1 \end{cases}$$

where  $a_n$  and  $\tilde{a}_n$  are the spectral coefficients of  $\varphi$  and  $\varphi^N$ .

Since the coefficients of the expansion of  $w - w_N$  are similar to those of  $v - v_N$ , the result is given by lemma 3.2.

Now we can start the proof of theorem 3.3. For  $z \in D$  we have

$$\Phi(z) - \Phi_N(z) = \int_{\gamma_z} (\Phi'(\xi) - \Phi'_N(\xi)) d\xi$$

now

$$\Phi'(\xi) - \Phi'_{N}(\xi) = e^{V(z)} - e^{V_{N}(z)}.$$

Using the mean-value theorem and lemma 3.3, we obtain:

$$|\Phi'(\xi) - \Phi_N'(\xi)| \le e^{3||v||_{\infty}} |V(\xi) - V_N(\xi)| \tag{3-19}$$

so

$$|\Phi(z) - \Phi_N(z)| \le e^{3||v||_{\infty}} \int_{\gamma_{\kappa}} |V(\xi) - V_N(\xi)| |d\xi|$$

and the Cauchy-Schwarz inequality gives

$$|\Phi(z) - \Phi_N(z)| \le C(||v||_{\infty})|\gamma_z|^{\frac{1}{2}}||V - V_N||_{L^2(\gamma_z)}$$

where  $|\gamma_z|$  is the length of the path  $\gamma_z$ . By the trace theorem we have

$$|\Phi(z) - \Phi_N(z)| \le C(\|v\|_{\infty})|\gamma_z|^{\frac{1}{2}} \|V - V_N\|_{H^1(D)}.$$

We denote by  $L = \sup_{z \in D} |\gamma_z|^{\frac{1}{2}}$ . We can obviously choose  $\gamma_z$  for all  $z \in D$ , such that  $L < \infty$ . By using lemma 3.3 we obtain that

$$|\Phi(z) - \Phi_N(z)| \le C(||v||_{\infty}) L N^{\frac{1}{2}} e^{-\eta N} \qquad \forall z \in D$$

which gives the first inequality of theorem 3.3.

Now we must estimate the error between the exact surface S and the approximate one. These surfaces are computed by  $S = \Re eal(I)$  and  $S_N = \Re eal(I_N)$  where

$$I = \frac{1}{2} \left\{ \int_{0}^{2\pi} e^{i\theta} \Phi'(e^{i\theta}) \overline{\Phi}(e^{i\theta}) d\theta \right\}$$

and

$$I_N = \frac{1}{2} \left\{ \int_0^{2\pi} e^{i\theta} \Phi_N'(e^{i\theta}) \overline{\Phi}_N(e^{i\theta}) d\theta \right\}.$$

With the help of the scalar product of  $L^2(\Gamma_0)$ , we can rewrite I and  $I_N$  as follows

$$I = \pi < e^{i\theta} \Phi'(e^{i\theta}) , \Phi(e^{i\theta}) >$$

and

$$I_N = \pi < e^{i\theta} \Phi'_N(e^{i\theta}), \ \Phi_N(e^{i\theta}) > .$$

Then

$$I - I_N = \pi$$
  $< e^{i\theta} \left( \Phi'(e^{i\theta}) - \Phi'_N(e^{i\theta}) \right) , \Phi(e^{i\theta}) >$   
  $+\pi < e^{i\theta} \Phi'_N(e^{i\theta}) , \Phi(e^{i\theta}) - \Phi_N(e^{i\theta}) > .$ 

Using Cauchy-Schwarz inequality yields

$$|I - I_N| \le C \|\Phi' - \Phi'_N\| \|\Phi\| + C \|\Phi'_N\| \|\Phi - \Phi_N\|.$$

Inequality (3-19) implies

$$|\Phi'(z) - \Phi_N'(z)| \le C(\|v\|_{\infty})|V(z) - V_N(z)| \qquad \forall z \in D.$$
(3-20)

Now for N large enough lemma 3.3 gives  $|\Phi'_N(z)| \leq 1 + |\Phi'(z)|$ , then

$$|I - I_N| \le C(\|\Phi\|, \|\Phi'\|, \|v\|_{\infty}) \{\|V - V_N\| + \|\Phi - \Phi_N\|\}.$$

We estimate each  $L^2(\Gamma_0)$  norm by the  $L^{\infty}(D)$  norm and we use the first estimation of theorem 3.3 and inequality (3-17) to obtain

$$|I - I_N| \le C(\Phi, \Phi', V) \{ ||V - V_N||_{L^{\infty}(D)} + ||\Phi - \Phi_N||_{L^{\infty}(D)} \}.$$

Then the result follows from lemma 3.3 and the first estimation of theorem 3.3.

# 4 About interior shaping

The case of interior shaping, where the conductors are introduced inside the liquid metal can be studied by the same approach. Here we have to find the shape taken by the metal around the conductors.

Now the domain  $\Omega$  is bounded and we have to work with the unit disk  $\Omega_1$ , instead of the exterior of the unit disk, to find the conformal map from  $\Omega_1$  into  $\Omega$ .

In fact we have nearly the same problem to solve. The conformal map is given by (2-3) where v is an harmonic function in  $\Omega_1$  satisfying the same nonlinear boundary condition. Now the basic functions  $\psi_k$  are  $\psi_k(re^{i\theta}) = r^{|k|}\varphi_k$ , and then we have the same construction

for  $\Phi$  as for the exterior domain. Here the surface we have to reach is the one of the complementary of the molten liquid which contains the conductors.

The fact that  $\Omega_1$  is simply connected, simplifies even the approach since  $\Phi'$  always admits an antiderivative. All the results proved in section 3 hold for this problem.

#### Numerical algorithm 5

#### Algorithm for problem $P_0$ 5.1

We consider a set of m conductors  $(z_i, \alpha_i)_{i=1}^m$ , by (2-6) we construct g and for any positive p, problem  $P_0$  is solved by the following procedure

$$\begin{cases}
(a) \text{ Find } \varphi^N \text{ solution of (3-10).} \\
(b) \text{ Construct } V_N \text{ by (3-12).} \\
(c) \text{ Calculate } S_N \text{ by (3-13) and } \Phi_N(z_k) \text{ for } k = 1, \dots, m. \\
(d) \text{ Construct the curve } \Gamma = \Phi_N(\Gamma_0).
\end{cases}$$
(5-1)

In the last step we have to test the possible existence of double points for  $\Gamma$ . To solve problem (3-10) a Galerkin spectral method and a fixed-point scheme, introduced in [4] are used. The algorithm for (5-1.a) is

 $\begin{cases} \varphi^0 \text{ given in } P_N \\ \forall n \geq 0 \text{ then} \\ \bullet \text{ Evaluation of the vector } \vec{f} \text{ of spectral coefficients of the nonlinear} \\ \text{terms}: \quad \tau + \delta \varphi^n - \gamma(., \varphi^n) \text{ by F.F.T.} \\ \bullet \text{ Solve } \mathcal{A} \vec{\varphi}^{n+1} = \vec{f} \\ \bullet n := n+1 \end{cases}$ 

where A is a (2 N+1) matrix defined by  $a_{kl} = <(\delta + \lambda(.))\varphi_k + C_c\varphi_k$ ,  $\varphi_l >$  and we denote by  $\vec{u}$  the vector of Fourier's coefficients of the function u.

At each iteration of the fixed-point scheme, we have to compute the spectral coefficients of the nonlinear term. So it is cheaper to use the Fast Fourier Transform (F.F.T.) to calculate them. The error between the exact spectral coefficients and those obtained by F.F.T. is of the same order than the approximation error (see [3] and [14]). The evaluation of these terms needs only  $N\log_2 N$  operations. Moreover the band matrix  $\mathcal A$  is hermitian positive definite (see [4]), so the resolution of the linear system is done using a Cholesky factorisation of  $\mathcal{A}$  (except if  $\lambda$  is constant, because  $\mathcal{A}$  is then, diagonal).

When  $\varphi^N$  is obtained, the second step is to calculate the surface and the image of  $z_i$  under  $\Phi_N$ . The evaluation of  $\Phi_N(z)$  by integration of  $\Phi_N'$  requires the choice of an integration path  $\gamma_z$  such that

$$\Phi_N(z) = C + \int_{\gamma_z} \Phi'_N(\xi) \, d\xi \qquad \forall z \in \overline{\Omega}_0$$
 (5-2)

We choose  $\gamma_z$  defined by :

for  $z = re^{i\theta}$ , first we integrate on the circle r=1 from point A=(1,0) to point B= $e^{i\theta}$  and then on the line s= $\theta$  connecting B at z, see Figure 5-1.

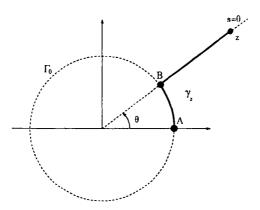


Figure 5-1: path of integration.

By expliciting  $\gamma_z$  in (5-2) we obtain

$$\Phi_N(z) = \Phi_N(1) + i \int_0^\theta e^{i\sigma} \Phi_N'(e^{i\sigma}) d\sigma + e^{i\theta} \int_1^\tau \Phi_N'(te^{i\theta}) dt$$
 (5-3)

The two integrals in (5-3) are decomposed into a sum of integrals of length  $\Delta l$  and each integral of length  $\Delta l$  is evaluated by a 6 points Gauss quadrature.

In order to compute  $S_N$  we use the procedure described above to evaluate the integral  $I_N$ .

# 5.2 The shaping problem

Our goal here is to obtain a shape for both a given surface  $S_0$  and a given position of the m conductors  $(Z_i^0, \alpha_i)_{i=1}^m$ . We must adjust the real p and the position of  $z_i$  in  $\Omega_0$  to reach the wanted configuration. The solution of this problem is obtained by solving the nonlinear equation (2-10).

Let  $Y^0 = (S_0, Z_1^0, \dots, Z_m^0)$  the given configuration and G the function defined by

$$\begin{cases} \mathbb{X} \longrightarrow \mathbb{R} \times \mathbb{C}^n \\ \mathbf{x} \longmapsto G(\mathbf{x}) = Y^0 - F(\mathbf{x}) \end{cases}$$
 (5-4)

Since the evaluation of each partial derivative of F needs the resolution of a linear partial differential equation posed on the exterior of the unit disk, it seemed to us more realistic to consider the secant method to solve (5-4) whose algorithm is

possider the secant method to solve (5-4) whose algorithm is

$$\begin{cases}
Let \ \mathbf{x}^{(0)}, \dots, \mathbf{x}^{(m)} \text{ be given, compute } G(\mathbf{x}^{(0)}), \dots, G(\mathbf{x}^{(m)}). \\
\text{For each } n \geq m \\
\text{i) Construct the two matrices } S^{(n)} \text{ and } D^{(n)} \text{ by} \\
S^{(n)} = \left[\mathbf{x}^{(n)} - \mathbf{x}^{(n-1)}, \dots, \mathbf{x}^{(n+1-m)} - \mathbf{x}^{(n-m)}\right] \\
D^{(n)} = \left[G(\mathbf{x}^{(n)}) - G(\mathbf{x}^{(n-1)}), \dots, G(\mathbf{x}^{(n+1-m)}) - G(\mathbf{x}^{(n-m)})\right]. \\
\text{ii) Solve } D^{(n)} \delta \mathbf{x} = G(\mathbf{x}^{(n)}). \\
\text{iii) Evaluate } \mathbf{x}^{(n+1)} = \mathbf{x}^{(n)} - S^{(n)} \delta \mathbf{x}. \\
\text{iv) Calculate } G(\mathbf{x}^{(n+1)}).
\end{cases}$$

The main difficulties we met with this algorithm are the following:

• first, the initialization influences, of course, the convergence. When this initialization turns out to be difficult, we choose a continuation method using known results for great or small  $\tau$ . Indeed, it is proved in [7] that when  $\tau$  tends to zero, the conformal mapping converges to the one obtained for  $\tau=0$ . But, in this case, computation of  $\Phi$  is much more easy, see [9], and then we can initialize the algorithm in good conditions. On the other hand when  $\tau$  is large enough, we can prove that the solution  $\Omega^c$  is rather closed to a disk. Hence the conformal mapping is near  $\Phi(z) = \sqrt{\frac{S_0}{\pi}} z$  and  $p \sim \tau \max_{\Gamma_0} C$  which yields

$$\mathbf{x}^{(0)} = \left(\tau \sqrt{\frac{\pi}{S_0}}, \sqrt{\frac{\pi}{S_0}} Z_1, \dots, \sqrt{\frac{\pi}{S_0}} Z_m\right).$$

the second difficulty is due to the domain's definition of the nonlinear function G. We always consider symmetric configurations (Z<sub>i</sub><sup>0</sup>, α<sub>i</sub>) for which the domain of definition of G is more simple (see part 2), but it remains an open domain H and algorithm (5-5) may fail since x<sup>(n+1)</sup> can go out of H (we can detect this event since the curve Γ has, then, double points). This phenomenon is not so frequent, but it

becomes of course important when we try to reach critical situations (too small  $\tau$ , too much large surface  $S_0$  with a given configuration of the conductors)

# 6 Numerical results

For computational purposes the equations and the boundary conditions need to be represented in dimensionless form. The space coordinates are normalized by the radius R of the section, before deformation, of the column of metal, the current density by  $R^2/I$  where I is the maximum intensity of the current in the conductors, the magnetic field by  $\mu_0 I/R$  and the curvature by  $R^{-1}$ . For the convenience of the reader we have used the same symbols for the dimensionless quantities as we have used for the dimensional one in section 2 and after.

The dimensionless system is given by

$$\begin{cases}
 \text{rot } \mathbf{B} = \mathbf{j_0} & \text{in } \Omega \\
 \text{div } \mathbf{B} = 0 & \text{in } \Omega \\
 \mathbf{B} \cdot \mathbf{n} = 0 & \text{on } \Gamma \\
 \|\mathbf{B}\|^2 + \tau \, \mathcal{C} = p & \text{on } \Gamma \\
 \lim_{\|\mathbf{z}\| \to \infty} \|\mathbf{B}\| = 0
\end{cases}$$
(6-1)

where p and  $au=2R\sigma/\mu_0I^2$  are dimensionless numbers.

Let  $j_0$  be given by

$$j_0 = \sum_{k=1}^m \alpha_k \delta_{Z_k}$$
 with  $\alpha_k \in \mathbb{R}, Z_k \in \Omega$  (6-2)

then g is given by

$$g(\theta) = \sum_{k=1}^{m} -\frac{\alpha_k}{2\pi} \left\{ \frac{e^{i\theta}}{z_k - e^{i\theta}} + \frac{e^{-i\theta}}{\overline{z}_k - e^{-i\theta}} + 1 \right\}$$
 (6-3)

where  $\delta_{Z_k}$  is the Dirac mass at  $Z_k$ ,  $Z_k$  is the adimensional position of the  $k^{th}$  conductor,  $\alpha_k$  its dimensionless strength and  $z_k = \Phi^{-1}(Z_k)$  for k = 1, ..., m. Problem  $P_0$  and equation (2-10) do not change in dimensionless form.

#### **6.1** The $P_0$ problem

In this section, we present some numerical results when the  $z_k$  are given in  $\Omega_0 = \Phi^{-1}(\Omega)$  and  $p \in \mathbb{R}$ . We consider the model problem  $z_k = ae^{ik\pi/2}$ , a = 2.0, and  $\alpha_k = (-1)^k$  for k = 1, ..., 4. We choose for the exact solutions those obtained whith N = 150, and in Table 1 to Table 3 we present the evolution of the error for different values of N. By Err long and Err surf we mean

$$Err \ long = \max_{k} \log |\Phi_N(z_k) - \Phi_{150}(z_k)|$$
$$Err \ surf = \log |S_N - S_{150}|.$$

For these different configurations, the solution  $\Omega$  of  $P_0$ , which is  $\Omega = \Phi(\Omega_0)$ , is presented in Figure 6-1.

N	4	5	6	8	10	12	15	20
Err long	-1.90	-2.53	-2.91	-3.78	-5.41	-5.89	-8.21	-10.34
Err surf	-1.42	-3.39	-2.38	-3.29	-4.83	-5.39	-8.05	-9.84

Table 1:  $\tau = 5 \ 10^{-1}$  and p = 0.55.

N	4	5	8	9	12	15	20	24
Err long	-0.61	-1.64	-2.68	-4.08	-4.81	-6.98	-9.28	-11.56
Err surf	-0.14	-1.75	-2.21	-4.09	-4.36	-6.42	-8.84	-11.13

Table 2: 
$$\tau = 5 \ 10^{-2}$$
, and  $p = 0.10$ .

N	12	15	20	24	30	40	50	60	80	100
Err long	-1.81	-2.24	-2.69	-3.08	-3.45	-4.76	-5.75	-7.02	-9.35	-11.71
Err surf	-1.21	-1.55	-2.08	-2.47	-2.84	-4.16	-5.15	-6.42	-8.75	-11.11

Table 3: 
$$\tau = 1 \ 10^{-3}$$
 and  $p = 0.03$ .

These tables show that, when  $\tau$  is smaller, the decay of the error is slower. In the last case, as we can guess in view of the Figure 6-1 (c), the strip of analycity  $\eta$ , see (3-17), is smaller than in the other cases. In this first example a good agreement with Theorem 3-3 is therefore observed.

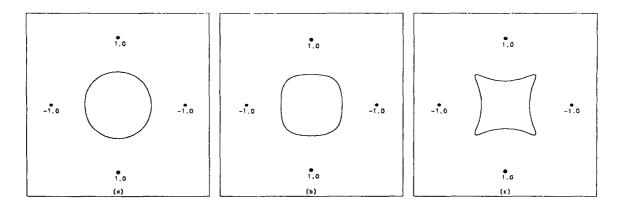


Figure 6-1: (a)  $\tau = 1 \ 10^{-1}$ ; (b)  $\tau = 5 \ 10^{-2}$  and (c)  $\tau = 1 \ 10^{-3}$ .

We present in Table 4 and Figure 6-2 below, different kinds of shape for various positions of conductors and density currents.

τ	m	$z_k$	Р	length	Surf.	N	Figure 6-2
$1.0 \ 10^{-3}$	4	$1.2 e^{\frac{\pi}{4}i + k\frac{\pi}{2}}$	0.2	1.19	0.989	50	(a)
$1.0 \ 10^{-3}$	4	$1.5 e^{\frac{\pi}{2}tk}$	0.1	0.894	1.115	40	(b)
$1.0 \ 10^{-1}$	3	$2.0 e^{\frac{2\pi}{3}ik}$	0.25	0.873	1.539	40	(c)

Table 4:

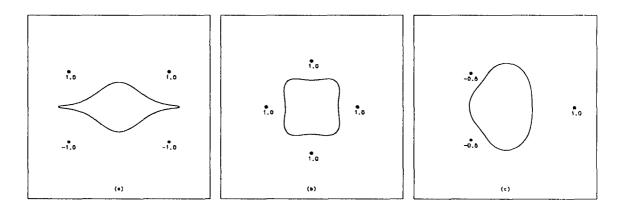


Figure 6-2: Image of  $\Omega_0$  under  $\Phi$ .

Finally in Table 5 and Figure 6-3 some simples configurations for the interior shaping problem are shown.

τ	m	$z_k$	p	length	Surf.	N	Figure 6-3
$1.0 \ 10^{-3}$	3	$0.5e^{\frac{2\pi}{3}ik}$	0.45	0.354	1.57	40	(a)
$1.0 \ 10^{-3}$	3	$0.5e^{rac{2\pi}{3}ik}$ .	0.45	0.495	2.79	40	(b)
$1.0 \ 10^{-3}$	4	$0.5e^{rac{\pi}{2}ik}$	0.15	0.517	2.02	40	(c)

Table 5:

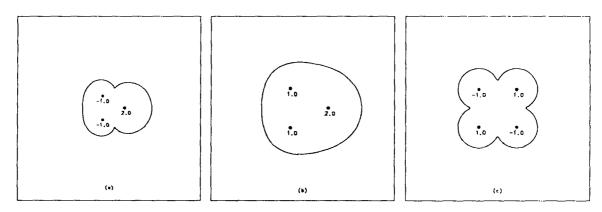


Figure 6-3: Image of  $\Omega_1$  under  $\Phi$ .

## 6.2 The shaping problem

Now we consider a given position of the conductors in  $\Omega$  and we have to reach the dimensionless surface which is  $S = \pi$ . We present some results for both the exterior and interior problem. The wanted configuration is reached when  $|G(x^{n+1})| \leq 5.10^{-7}$ .

#### 6.2.1 The exterior shaping

First of all, we compare our results with those obtained by Deframond see [6] in the classical quadrupole-like field produced by four conductors, see also [13]. Their approach is based on the minimization of the energy and the introduction of conformal map in order to compute shape derivatives. In this case the magnetic field is produced by four vertical conductors located at  $Z_k = le^{ik\pi/2}$  with intensity  $\alpha_k = (-1)^k$  for k = 1 to 4. We present in Table 6 for two lengths l and for several values of  $\tau$  the elongation of the form which is  $el = |\Phi(e^{i\pi/4}) - centre|$  in our case, where centre is the centre of the image by

 $\Phi$  of the solution  $z_k$  of (2-10) and  $el_*$  is the elongation obtained by [6]. Table 6 shows a very good agreement between the results of the two methods

	l=1	.7	l=1.9		
$\pi\tau/2$	el	el*	el	$el_*$	
0.1	1.083	1.08	1.056	1.06	
0.05	1.137	1.13	1.096	1.09	
0.025	1.213	1.21	1.154	1.15	
0.02			1.177	1.18	

Table 6: Elongation comparison for the four conductors case.

In the same way, Pierre and Roche [12] obtained the same kind of shape using a boundary element method coupled with an optimization of the energy. The advantage of the latter method is that it can be applied for the 3-dimensions problem (the so-called levitation problem). Here we obtain very accurate results since we do use the analyticity of the curve by a good spectral approximation of the conformal map, see theorem 3.3. Moreover our method may reach positions with very small values of  $\tau$ .

In the Table 7 and in the Figure 6-4, we present some shapes obtained by the complete algorithm including the resolution of (2-10). In these cases, due to the symmetries of the conductors we only have to adjust one length and the parameter p. With a good initialization (see above) the complete algorithm needs to call the previous  $P_0$  algorithm less than ten times to reach the good location of the conductors.

	τ	m	$Z_k$	р	$z_k$	N	Figure 6-4
	$5.0 \ 10^{-2}$	2	$1.2e^{ik\pi}$	0.093	$1.41e^{ik\pi}$	40	(a)
Ì	$1.0 \ 10^{-2}$	4	$2.0e^{\frac{2\pi}{3}ik}$	0.215	$2.0e^{\frac{2\pi}{3}ik}$	80	(b)
	$9.0 \ 10^{-3}$	8	$1.5e^{\frac{\pi}{4}ik}$	0.208	$1.5e^{\frac{\pi}{4}ik}$	40	(c)

Table 7:

Now we present more complex configurations of conductors. In the following cases, we have to adjust two lengths and the parameter p.

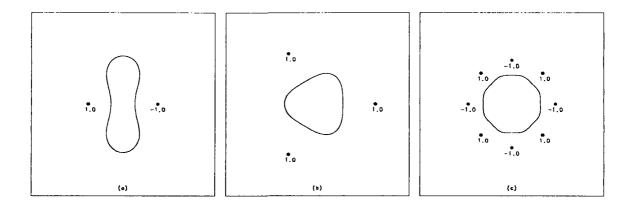


Figure 6-4: Image of  $\Omega_0$  under  $\Phi$ .

τ	m	$Z_k$	р	$z_k$	N	Figure 6-4
	4	$\left\{ \begin{array}{l} 1.5 \; e^{\pi i k}, \; k = 0, 1 \\ 2.5 \; e^{\pi i k}, \; k = 0, 1 \end{array} \right.$	0.064	$\begin{cases} 1.5 \ e^{\pi i k}, \ k = 0, 1 \\ 2.0 \ e^{\pi i k}, \ k = 0, 1 \end{cases}$	40	(a)
$   5.0 \ 10^{-3} $	8	$\begin{cases} 1.5 \ e^{\frac{\pi}{2}ik}, \ k = 0, 3\\ 2.5 \ e^{\frac{\pi}{2}ik}, \ k = 0, 3 \end{cases}$	0.021	$\begin{cases} 1.60 \ e^{\frac{\pi}{2}ik}, \ k = 0, 3\\ 2.53 \ e^{\frac{\pi}{2}ik}, \ k = 0, 3 \end{cases}$	60	(b)
$1.0 \ 10^{-2}$	4	$(\pm 1.3, \pm 0.9)$	0.033	$(\pm 1.17, \pm 0.82)$	80	(b)

Table 8:

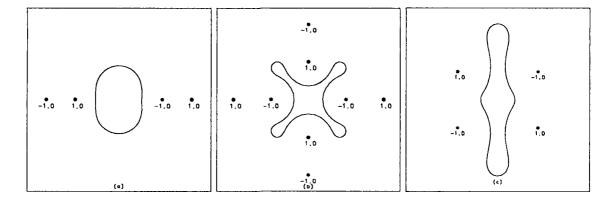


Figure 6-5: Image of  $\Omega_0$  under  $\Phi$ .

Coming back to the four conductors case, Henrot and Pierre in [9] present a complete study for  $P_0$  problem when  $\tau = 0$ . In this case they have obtained an analytic solution for  $\Phi$ . Moreover if l is the distance between the conductors and the origin, they show that for  $\pi l^{-2} < c \sim 0.624$ , there exists a conformal map and then a solution for the shaping problem. For l = 2.5, we present in Table 9 the number of nodes N needed to obtain convergence, the elongation of the form and (a,p) the solution of (2-10). The values for  $\tau = 0$  are obtained by the analytic expression of  $\Phi$ , S, and l given in [9].

τ	N	el	a	р
1.0	9	1.001	2.500	1.02
$2.25 \ 10^{-2}$	15	1.051	2.494	$4.15 \cdot 10^{-2}$
$1.00\ 10^{-2}$	15	1.094	2.478	$2.80 \ 10^{-2}$
$5.00 \ 10^{-3}$	15	1.150	2.448	$2.20 \ 10^{-2}$
$1.00 \ 10^{-3}$	36	1.332	2.310	$1.62 \ 10^{-2}$
$5.00\ 10^{-4}$	48	1.418	2.238	$1.53 \ 10^{-2}$
1.00 10-4	100	1.589	2.097	$1.45 \ 10^{-2}$
$5.00 \ 10^{-6}$	162	1.752	1.972	$1.43 \ 10^{-2}$
0.		1.790	1.949	$1.40 \ 10^{-2}$

Table 9: Evolution of N, a and p when  $\tau$  tends to 0.

As we can see in Figure 6-6, when  $\tau$  tends to 0 the variations of the derivatives of  $\Phi$  become very important, and then the strip of analyticity of the function  $g^2$  (see (3-17) decreases which explains the greater number of nodes needed to obtain a good approximation, see Table 9 and theorem 3.3. We obtain exactly the same kind of shape, when  $\tau$  tends to 0, to those presented by Shercliff in [13].

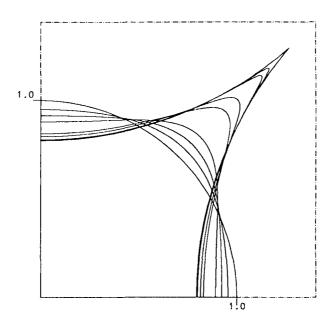


Figure 6-6:  $\tau$  tends to 0, for l=2.5.

### 6.2.2 The interior shaping

In this section we present briefly three configurations of conductors. In the interior shaping we must reach the surface  $S=\pi$  which represent the volume without liquid. We can observe in Table 10 that we need less points for small values of  $\tau$  than for the exterior problem to obtain the solution.

τ	m	$Z_k$	р	$z_k$	N	Figure 6-7
$5.0 \ 10^{-5}$	2	$1.2~e^{ik\pi}$	0.036	$0.506~e^{ik\pi}$	30	(a)
$5.0 \ 10^{-3}$	4	$0.7 e^{\frac{\pi}{2}ik}$	0.130	$0.701 e^{\frac{\pi}{2}ik}$	25	(b)
$5.0 \ 10^{-3}$	5	$\begin{cases} 0.703 \ e^{\frac{\pi}{2}ik}, \ k = 0, 3 \\ 3.3 \ 10^{-3} \end{cases}$	$3.1 \ 10^{-3}$	$\begin{cases} 0.7 \ e^{\frac{\pi}{2}ik}, \ k = 0, 3 \\ 0.0 \end{cases}$	30	(c)

Table 10:

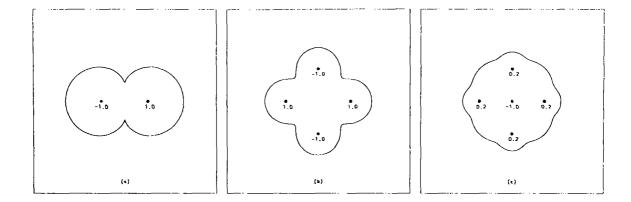


Figure 6-7: Image of  $\Omega_1$  under  $\Phi$ .

# References

- [1] J.P. Boyd. Chebyshev, Fourier Spectrals Methods, volume 49 of Lecture Notes in Engineering. Springer-Verlag, New-York, 1989.
- [2] J.P. Brancher, J. Etay, and O. Sero-Guillaume. Formage d'une lame. J.M.T.A., 2(6):976–989, 1983.
- [3] C. Canuto, M.Y. Hussaini, A. Quarteroni, and T.A. Zang. Spectral methods in fluid dynamics. Springer-Verlag, New-York, 1987.
- [4] O. Coulaud and A. Henrot. A nonlinear boundary value problem solved by spectral methods. *Applicable Analysis*, 43:229–244, 1991.
- [5] R. Dautray and J.L. Lions. Analyse mathématique et calcul numérique pour les sciences et les techniques, volume 1. Masson Paris, 1984.
- [6] Deframond. Quelques aspects du formage électromagnétique des surfaces libres. Application et hydrodynamique. PhD thesis, INPG, 1985.
- [7] A. Henrot. Behaviour of the free boundary in electromagnetic shaping when the surface tension vanishes. To appear in Nonlinear Analysis.

- [8] A. Henrot. Injectivité globale d'une fonction holomorphe définie sur un domaine extérieur. *Private communication*, 1991.
- [9] A. Henrot and M. Pierre. About existence of a free boundary in electromagnetic shaping. In *Recent advances in nonlinear elliptic and parabolic problems*, volume 208, pages 283-293. Pitman Research Notes Series, 1989.
- [10] A. Henrot and M. Pierre. Un problème inverse en formage des métaux liquides.  $M^2AN$ , 23:155–177, 1989.
- [11] A. Henrot and M. Pierre. About existence of equilibria in electromagnetic casting.

  \*Quarterly of Applied Mathematics\*, XLIX(3):563-575, September 1991.
- [12] M. Pierre and J.R. Roche. Computation of free surfaces in the electromagnetic shaping of liquid metals by optimization algorithms. European Journal of mechanics, B/Fluids, 10(5):489-500, 1991.
- [13] J.A. Shercliff. Magnetic shaping of molten metal columns. *Proc. Royal. Soc. London*, 375(A):455-473, 1981.
- [14] E. Tadmor. The exponential accuracy of Fourier and Chebyshev differencing methods. SIAM J. Numer. Anal., 23, February 1986.