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REVIEW OF FINAL PAYLOAD TEST RESULTS FOR THE REMOVEDEBRIS ACTIVE DEBRIS REMOVAL MISSION

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ABSTRACT

Since the beginning of the space era, a huge amount of debris has progressively been generated in space. Active Debris Removal (ADR) missions have been suggested as a way of limiting and controlling future growth in orbital space debris by actively sending up vehicles to remove debris. The EC FP7 RemoveDebris mission, which started in 2013, draws on the expertise of some of Europe's most prominent space institutions in order to demonstrate key ADR technologies in a low-cost ambitious manner: net capture, harpoon capture, vision-based navigation, dragsail de-orbiting.

This paper provides a review of final payload test results before launch. A comprehensive test campaign is underway on both payloads and platform. The tests aim to demonstrate both functional success of the experiments and that the experiments can survive the space environment. Space environmental tests (EVT) include vibration, thermal, vacuum or thermal-vacuum (TVAC) and in some cases EMC and shock. The test flow differs for each payload and depends on the heritage of the constituent payload parts. The paper will also provide an update to the launch, expected in 2017 from the International Space Station (ISS), and test philosophy that has been influenced from the launch and prerequisite NASA safety review for the mission.

The RemoveDebris mission aims to be one of the world's first in-orbit demonstrations of key technologies for active debris removal and is a vital prerequisite to achieving the ultimate goal of a cleaner Earth orbital environment.

Keywords: debris removal, ADR, deorbiting, net, harpoon, vision-based navigation, dragsail

I. INTRODUCTION

REMOVEDEBRIS is a low cost mission performing key active debris removal (ADR) technology demonstrations including the use of a net, a harpoon, vision-based navigation and a dragsail in a realistic space operational environment, due for

launch in 2017. For the purposes of the mission CubeSats are ejected then used as targets instead of real space debris, which is an important step towards a fully operational ADR mission. This paper examines the manufacture of payload hardware and both functional and environmental testing undertaken. Many of these payload concepts have never been tested in space before, and consideration is given to aspects of the test (and design) regime that differs from a conventional satellite. A brief introduction will be given to the mission, but for full details about the concept and architecture of the mission refer to [1].

The project consortium partners with their responsibilities are given in Table 1.

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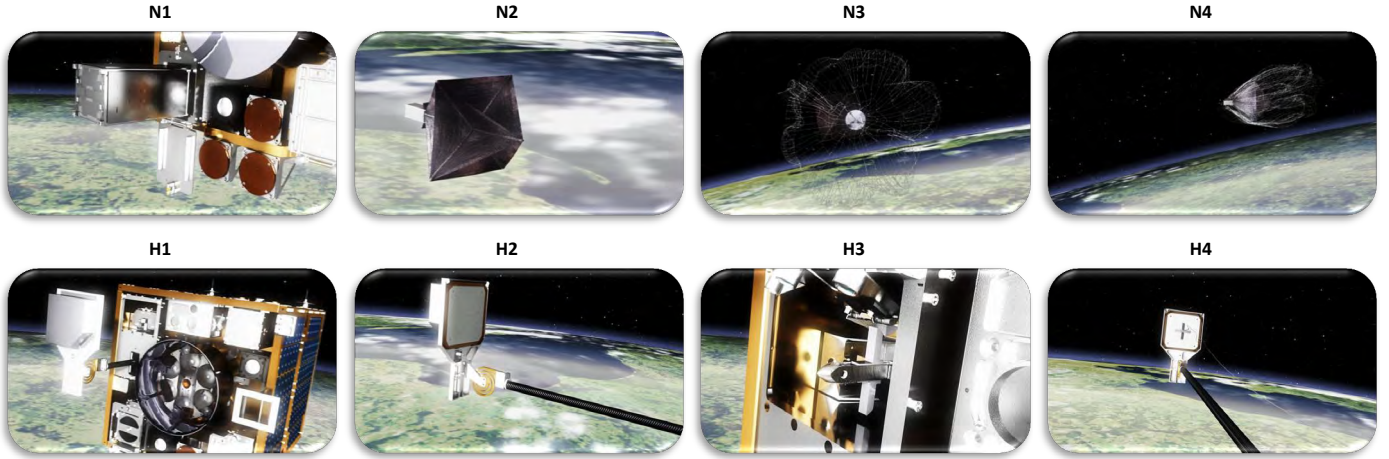


Fig. 1: **Experimental Sequence.** This figure shows the experimental sequences for the net (N1 to N4) and harpoon (H1 to H4): (N1) DS-1 CubeSat ejection, (N2) inflatable structure inflation, (N3) net firing, (N4) net capture, (H1) harpoon target plate extended, (H2) target plate reaches end, (H3) harpoon firing, (H4) harpoon capture.

Table 1: **RemoveDebris Consortium Partners.** [†]vision-based navigation

| Partner | Responsibility |
|--------------------------------------|---|
| SSC (Surrey Space Centre) | Project management, CubeSats, dragsail, harpoon target assembly |
| Airbus DS Germany | Net |
| Airbus DS France | Mission and systems technical lead, VBN [†] |
| Airbus DS UK | Harpoon |
| SSTL | Platform technical lead, operations |
| ISIS (Innovative Solutions in Space) | CubeSat deployers |
| CSEM | LiDAR camera |
| Inria | VBN algorithms |
| Stellenbosch University | CubeSat avionics |

1.1. Literature

In terms of space agencies, one of the most active in the field of debris removal is the European Space Agency (ESA). ESA has produced a range of CleanSpace roadmaps, two of which focus on (a) space debris mitigation and (b) technologies for space debris remediation. A main part of these roadmaps is e.Deorbit, a programme spanning a host of phase studies examining removing a large ESA-owned object from space. This initiative started with ESA’s service orientated ADR (SOADR) Phase 0 study involving the analysis of a mission that could remove very heavy debris from orbit examining both the technical challenges and the business aspects of multiple ADR missions [2, 3]. Progressing on, ESA has also now completed Phase A and Phase B1 studies, with now several more mature designs now available [4]. ESA’s Satellite Servicing Building Blocks (SSBB) study originally examined remote maintenance of geostationary telecommunications satellites using a robotic arm [5].

Regarding the development of capture technologies, there are

several on-going efforts. Airbus DS capture designs include the robotic arm, net [6], and harpoon demonstrators for use in space [7]. The net, in particular, is considered by some studies to be the most robust method for debris removal, requiring the least knowledge about the target object [2]. The First European System for Active Debris Removal with Nets (ADR1EN) also is testing net technologies on the ground with the aim of commercialising later on. A host of other capture technologies have also been proposed including: ion-beam shepherd [8], gecko adhesives and polyurethane foam [9, 10]. Aviospace have been involved with some ADR studies. The Capture and De-orbiting Technologies (CADET) study examined attitude estimation and non-cooperative approach using a visual and infra-red system [11]. Airbus’s and Aviospace’s Heavy Active Debris Removal (HADR) study examined trade-offs for different ADR technologies, especially including flexible link capture systems.

A range of de-orbitation technologies have been proposed previously but few have had in-flight testing. Research includes: dragsails (InflateSail, DeOrbitSail) [12], TeSeR (which proposes an independent modular deorbitation module that attaches to the satellite before launch) [13], BETS - propellantless deorbiting of space debris by bare electrodynamic tethers (which proposes a tether-based removal system).

Regarding rendezvous in space, the Autonomous Transfer Vehicle (ATV) was one of the first times a spacecraft initiated and commenced a docking manoeuvre in space in a fully autonomous mode [14]. Since then, there have been advances in navigation, but the complex application of uncooperative rendezvous for debris removal has not yet been attempted. Vision-based relative navigation systems, which would be necessary for future debris removal missions are currently being developed and will be demonstrated on RemoveDebris [15, 16, 17].

In terms of actual upcoming missions to tackle debris removal, CleanSpace One by EPFL, aims to use microsatellites with a grabber to demonstrate capture [18, 19]. The mission is still under design and launch is not foreseen for a few years. As mentioned previously, ESA’s e.Deorbit will likely result in a

large scale mission and is currently proposed for 2023. Of interest is AstroScale, a small company based in Singapore, aiming to launch a mission with thousands of ‘impact sensors’ to build up knowledge of the magnitude of small fragments [20]. To the authors’ knowledge, the RemoveDebris mission in 2017 will be the world’s first mission to demonstrate capture technologies in space.

I.2. Review of Mission

On the RemoveDebris mission there are 4 main experiments that utilise the two CubeSat targets DS-1 and DS-2. The net and harpoon experimental sequences are shown in Figure 1 showing capture of the DS-1 CubeSat by a net and capture of the harpoon target plate with the harpoon. The vision-based navigation (VBN) and dragsail sequences are not re-explained here, but [1] gives the full details of all of the experiments.

The mission features are summarised in Table 2.

Table 2: **RemoveDebris Mission Features.** [†]inter-satellite link, *payload interface unit

| | | |
|----------|-----------------------------|--|
| Platform | Structure | X-50M with custom carbon fibre additions |
| | AOCS | SS, magnetometers, GPS, RW, magnetorquers |
| Targets | Comms | S-band, ISL [†] |
| | Power | Fixed solar array, flight battery |
| | Avionics | OBC dual redundant, PIU*, CAN bridge |
| | | |
| Targets | DS-1 CubeSat (net) | 1 × passive CubeSat, inflatable structure, low-speed 5 cm/s deployer |
| | DS-2 CubeSat (VBN) | 1 × active CubeSat with AOCS, GPS, ISL, deployable solar panels, low-speed 2 cm/s deployer |
| | Deployable target (harpoon) | OSS deployable boom, fixed target plate |
| Payloads | Net | 1 × net fired on DS-1 in open-loop at 7 m |
| | Harpoon | 1 × harpoon fired on target plate at 1.5 m |
| | VBN | LiDAR, 2-D camera pointing at DS-2 for analysis from 0 to 3000 m |
| | Dragsail | Dragsail deployable to 9 m ² on platform |
| | Supervision cameras | 2 × dual-redundant cameras recording experiments |

I.3. Paper Structure

Section II focuses on the nature of the launch. Sections III and IV examine the platform and CubeSat testing. Section V to VIII examine the individual payload testing. Finally, Section IX concludes the paper and outlines key contributions to the field.

II. LAUNCH

The launch sequence for the RemoveDebris mission is an unconventional one. The solution uses NanoRacks as a supply agent to launch the final flight platform to the International Space Station (ISS) aboard a SpaceX cargo or Orbital ATK’s Cygnus rocket. The mass of the platform, 100 kg, represents a new business line, in that past NanoRacks launches of systems from the ISS were of a much lower mass. The launch is expected to be in Q2 2017, but the launch manifest and weather disruptions will dictate the final launch date.

The use of the ISS scenario, launching to approximately 380 km, provides greater confidence to licensing agencies as to the mission safety, as if there were any issues, all the items would de-orbit very quickly. [1] and [22] give more information about the orbital lifetime of the objects calculated using both STELA and DRAMA, specialist end-of-life tools. They show that the main platform de-orbits within 2 years, even in case of the dragsail not deploying; smaller items, such as the CubeSats, de-orbit within a matter of months. Thus no further space debris is generated.

II.1. Launch Sequence

The sequence of operations can be seen in Figure 2. Before launch (1), the platform is packaged into a crew or cargo transfer bag (CTB) with bubble wrap which protects it. After the bag is launched to the ISS (2), the bag is unpacked by astronauts that install the platform on to the Japanese experiment module (JEM) air lock (3). The air lock then depresses and the slide table extends. The platform is grappled by the JRMS, a robotic arm system (4). Finally, the robotic arm positions and releases the platform into space (5), where commissioning and main operations of the mission can commence. Naturally, the ejection trajectory ensures that the satellite will not intersect the ISS orbit at a later time.

II.2. Influence of Launch on Design and Test

Launching to the ISS requires NASA safety reviews have to be passed. NASA impose certain constraints on the overall platform design to ensure safety to the astronauts on the ISS. As well as more common requirements, such as the platform not having sharp edges, several other requirements have introduced extra design effort in to the mission. These are detailed as follows.

After ejection from the ISS, the main platform is inert for up to 30 minutes before booting on. This is to protect the ISS from interference, or in case of any issues. All batteries on the mission must have triple electrical inhibits and thermal run-away protection. This includes the main platform battery and the two batteries in the CubeSats. The CubeSats also can only turn on when three separate deployment switches are activated, which is only physically possible when the CubeSats have left their respective pods. Mechanically, all the payloads require an inhibit.

Significant effort has been extended to ensure astronaut safety. The harpoon can only fire with an ‘arm and fire’ sequential command sequence (which would of course require power to the system - which already has a triple electrical inhibit). Without

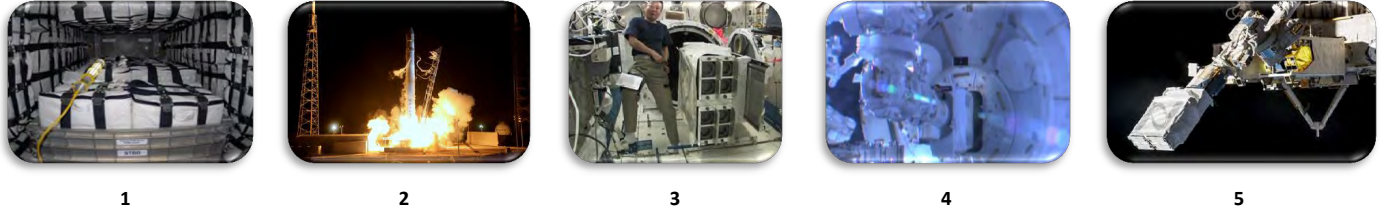


Fig. 2: **Launch Sequence.** This figure shows the launch sequences for the mission to the International Space Station (ISS). Courtesy: SpaceX, NanoRacks, NASA [21].

this command, there is no way the cold gas generator (CGG), which propels the harpoon, could be powered, and thus no way in which the harpoon could fire. Furthermore, the safety door in front of the harpoon only opens before firing and must be manually commanded to be opened. In front of the safety door is the main target plate which presents another mechanical barrier. A final mechanical barrier is the Kapton box in front of the target plate which prevents fragments of debris escaping into space during the harpoon experiment.

One factor that influences payload and platform testing is the mission vibration profile. Figure 3 shows the loads for the payloads which are 7.09 g_{RMS} for FM acceptance and 10.03 g_{RMS} for QM and PFM Acceptance. Also shown on Figure 3 are the NASA and SSTL minimum workmanship profiles, and the NanoRacks recommended profile. The platform when undergoing vibe, will use the same configuration as in flight, namely placed in bubble wrap before being attached to the vibration table. The loads for the platform are 9.47 g_{RMS} hard mounted (envelope case covering Russian launcher) and 2.56 g_{RMS} soft mounted.

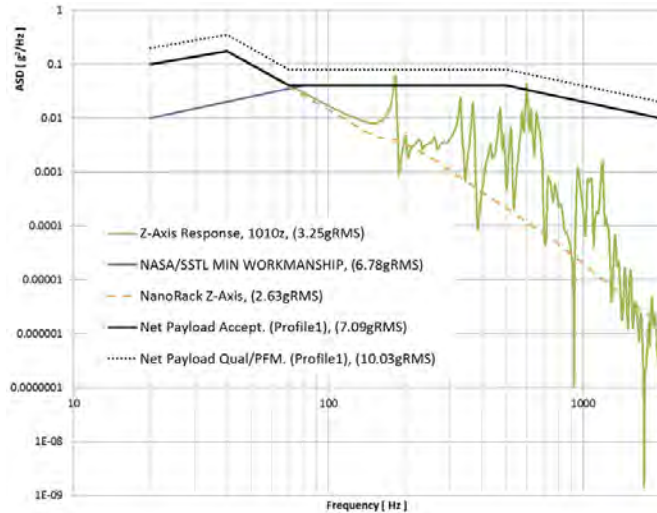


Fig. 3: **Vibration Loads Profile at Payload Level.** Shown for z-axis only for the net payload as an example.

III. PLATFORM

The RemoveDebris satellite platform is based on the X50 satellite and utilises internally developed avionics systems under the Fireworks programme. In order to minimise mass the

satellite structure is manufactured using honeycomb panels with either aluminium or composite face sheets. The platform can be seen in Figure 4.

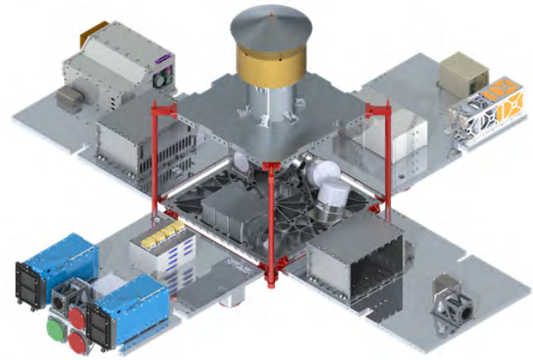


Fig. 4: **Platform in Full Soft Stack Configuration.** Panels are hinged open with the following subsystems. Centre panel: net payload. Bottom-left panel: 2 \times CubeSats and deployer pods, antennas, first supervision camera. Top-left panel: harpoon target assembly payload, first card frame. Top-right panel: VBN payload, dragsail payload. Bottom-right panel: second card frame, second supervision camera.

Once the payloads and satellite modules are delivered and accepted into assembly, integration, and test (AIT) facility the satellite will undergo a conventional environmental test (EVT) campaign comprising of: EMC testing, mass property measurements, launch box integration and strip down, vibration testing, external inspections, spacecraft functional tests, thermal vacuum testing, integration of flight battery and some flight payloads, EVT results review.

The EVT campaign will verify and validate the spacecraft and test it as a whole system. At various stages during the test campaign the satellite will undergo system level functional tests to ensure the system continues to operate as expected. The initial stages of the AIT campaign can be seen in Figure 5.

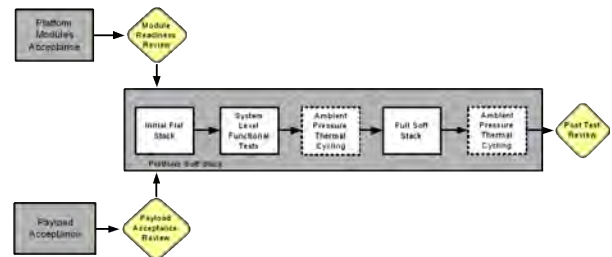


Fig. 5: **AIT Flow.** Showing the initial stages of the AIT campaign.

IV. PAYLOADS - CUBESATS AND DEPLOYERS

This section will focus on the testing of the two 2U CubeSats (each $100 \times 100 \times 227 \text{ mm}$), used for the net and VBN demonstrations. The CubeSats are ejected from the platform then used as targets instead of real space debris, which is an important step towards a fully operational ADR mission. The CubeSats and deployers are each tested in their own framework first, before coming together for final integration and testing. Eventually the combined deployer with CubeSat inside is sent to the platform for payload integration and final testing.

In both demonstrations the ejection speed is controlled and the sequence of ejection can be seen in Figure 6. Initially, the CubeSats sit inside their pods. When the CubeSats are pushed out of the pod by a spring, they click into place at the end of the pod. The CubeSat Release System (CRS) is a burnwire that holds the CubeSat to the end of the pod. When burnt, micro-springs push the CubeSats away from the pod (and platform) at a specific velocity carefully controlled through spring tuning. Further information about the CubeSat design and operation can be found in [12].

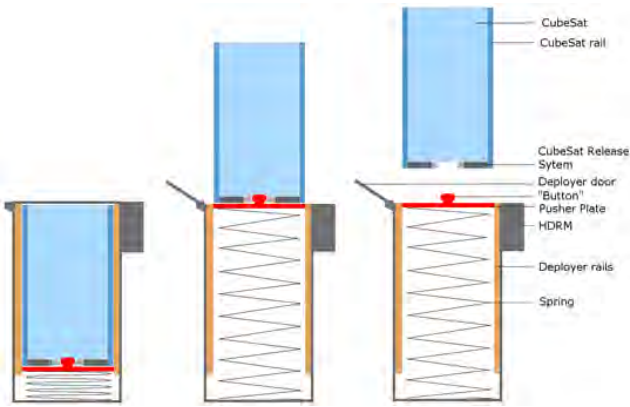


Fig. 6: Mechanism of CubeSat Ejection.

IV.1. DS-1: Net CubeSat

In the DS-1 CubeSat, the bottom half has the avionics and the top half has the inflatable structure, which inflates shortly after the CubeSat is released from the platform in order to provide a small demonstration of inflatable technology and to provide a larger target area for the net to capture. The DS-1 structural qualification model can be seen in Figure 7 with the inflation side on the left. Two key functional testing regimes have focused on the testing of the aforementioned CRS and the inflatable system. The avionics boards, which are relatively uncomplex in the case of DS-1, are tested at a payload level before integration.

IV.2. DS-2: VBN CubeSat

In the VBN experiment, the VBN payload on the platform will inspect the VBN CubeSat, DS-2, during a series of manoeuvres at a range of distances and in different light conditions dependent on the orbit. The CubeSat, DS-2, can be seen in Figure 8. The avionics on-board include: the GPS board, 3 ×

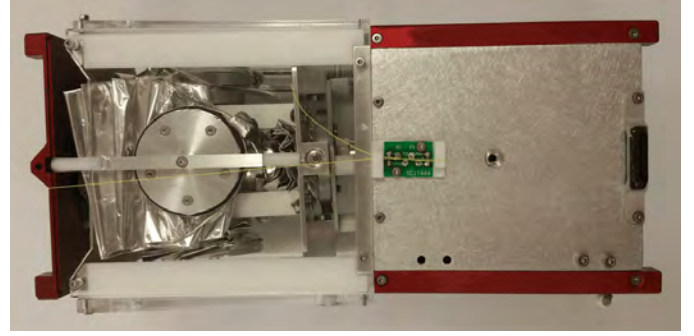


Fig. 7: DS-1: Structural Qualification Model (SQM).

OBC boards which contain full 3-axis (3-DoF) attitude control, the EPS board, the burnwire board, an ISL (inter-satellite link) board, the camera board, and solar cells. Key functional testing focused on the testing of the: CRS, GPS and AOCS suite, ISL transmission chain. In addition, an extensive process of systems integration testing was performed to ensure hardware and software compatibility.

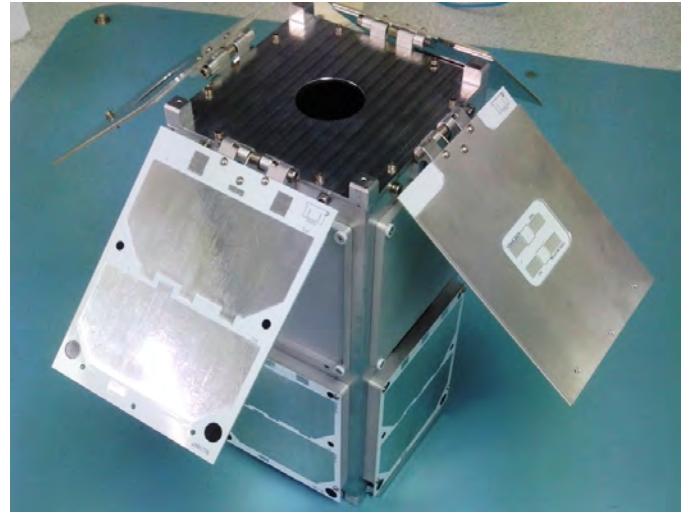


Fig. 8: DS-2: Structural Qualification Model (SQM).

IV.3. Functional Testing - Flight Software and Controls

The CubeSat avionics are based on the QB50 avionics developed by Stellenbosch University and the Surrey Space Centre [23]. There are several functional tests being undertaken: sensor orientation checks, controller gain tuning, GPS start-up and lock acquisition tests. Since the QB50 mission, there have been updates to the software suite and ground control software which is used throughout Surrey Space Centre missions (on RemoveDebris the ground station segment is only used for remote testing, not in-flight, as there is no CubeSat to ground communications). [24] gives further details about the integrated flight and ground software framework and associated testing.

IV.4. Functional Testing - Burnwires

This testing includes both the CRS burnwire and the release burnwires for the DS-1 structure and DS-2 solar panels. En-

ensuring that the DS-1 burnwire cuts is essential to the inflatable structure being released; the DS-2 burnwire is necessary to ensure that the solar panels flip out into their characteristic cross shape. Failure of either of these will not result in experimental failure, as DS-1 would be captured anyway by the net and DS-2 is still power-safe with only the outward facing solar panels.

For the release burnwires, the testing involves application of 5 V at roughly 1.2 A to the burn resistors, which cause the burnwire to snap as shown in Figure 9. The burn system is tested firstly through a power supply, then secondarily through the main CubeSat power system (EPS). The time to burn is measured and averaged as getting the timing correct is an important part of the in-space operations sequence.



Fig. 9: DS-1: Burnwire Testing.

IV.5. Functional Testing - Inflatable Structure

The inflatable section of DS-1 contains: the central inflation connector system, a cold gas generator (CGG) which is the inflation source, a solenoid valve. Figure 10 shows the flight model (FM) packaged inflation system both with and without sail material. The transparent side panels are only for assembly and functional test purposes; in readiness for flight these panels are replaced with metal ones. Figure 11 shows two inflation tests for the full module using an external compressed gas source, in

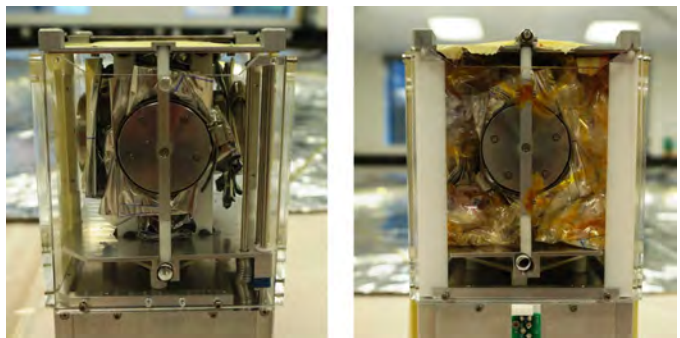


Fig. 10: DS-1: Packaged Inflation Module.

lieu of the CGGs under procurement. [25] gives further details on the inflatable design and testing methodology.



Fig. 11: DS-1: Inflatable Functional Testing. Left: inflation testing from SQM without sail segments. Right: inflation testing from SQM with sail segments attached (mid-inflation). Both tests using external gas supply line.

IV.6. Functional Testing - Deployer and CRS

ISIPOD deployers and CRS are functionally tested separately including functional testing at cold and hot temperatures as well as characterisation of the delays due to ISIPOD HDRM and CRS actuations.

The CRS is in charge of providing the accurate deployment velocity which is critical for the success of the DS-1 and DS-2 experiments. For the tuning of the CRS release springs, the release elements are fine-tuned based on the analytical results and the qualification and characterisation information. Figure 12 shows the tuning of the velocity, made by measuring the force of each pushing element.

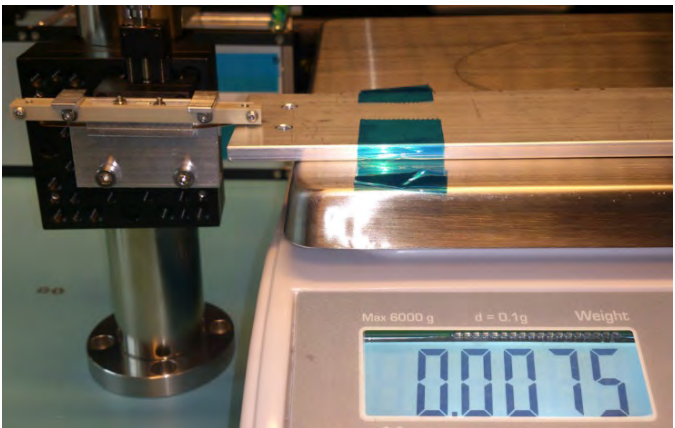


Fig. 12: Deployer and CRS: Spring Force Adjustment Setup.

Finally once the CRS is integrated on the CubeSat and this on the deployer the deployment velocity and direction are measured. A long pendulum setup together with a high speed camera are used to perform the measurement (see Figure 13). The data is post processed via specific image software to retrieve the key information (see Figure 14).

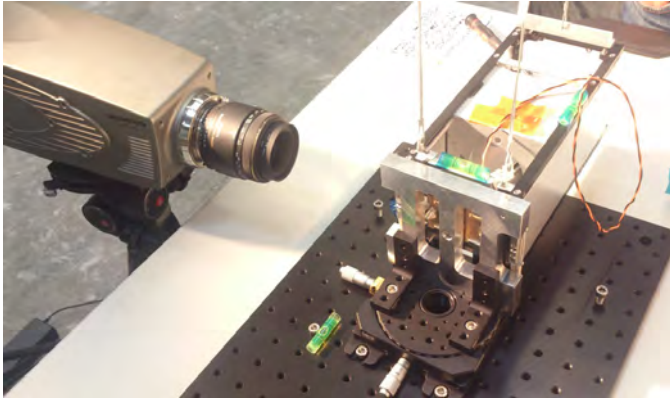


Fig. 13: **Deployer and CRS: Detail of the Velocity Testing Setup.** 2U CubeSat suspended on pendulum and high speed camera.

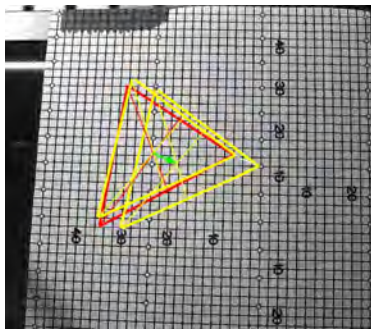


Fig. 14: **Deployer and CRS: Detail of the Velocity Testing Setup.** 2U CubeSat suspended on pendulum and high speed camera.

IV.7. Environmental Testing - CubeSats

The functional tests described previously are undertaken throughout the environmental campaign. Both CubeSats and deployers initially underwent a range of individual environmental testing including mechanical (vibration) and thermal. After the CubeSat and deployer are brought together and the deployer spring tuning is done, the combined payload progresses through a further thermal cycling test (with CRS release) and a functional system end to end test (SEET) under vacuum. A final combined acceptance vibration test is performed before delivery to the platform for integration.

The setup for the initial CubeSat vibration testing can be seen in Figure 15, where the CubeSat is shown being inserted into the deployer TestPod.

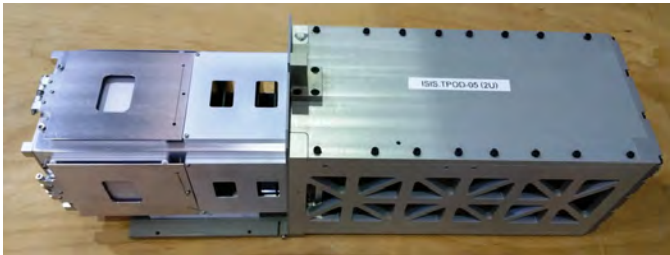


Fig. 15: **DS-2: Vibration EVT Testing.**

IV.8. Environmental Testing - Deployer and CRS

Both ISIPOD and CRS were subjected and successfully passed the qualification vbe (see Figure 16) and thermal tests according to ISIS general levels that cover all the RemoveDebris loads profiles.

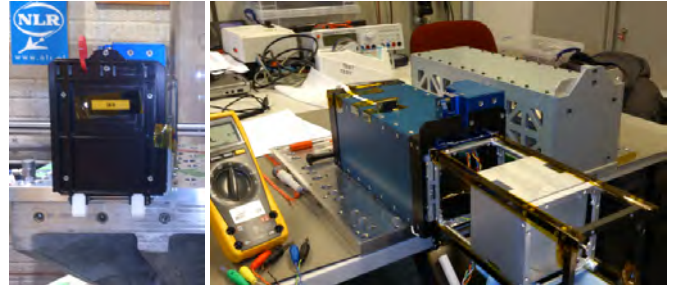


Fig. 16: **Deployer and CRS: Vibration EVT Testing.** Shows ISIPOD during vibration test and during functional test after vibration test.

In addition both ISIPOD and CRS are subjected to shock measurement in order to measure the shock environment created on the CubeSat and on the platform due to the different shock events during operations (see Figure 17 and Figure 18).

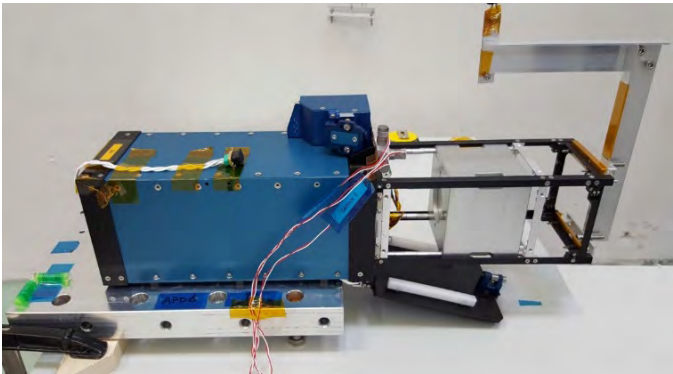


Fig. 17: **Deployer and CRS: Shock EVT Testing.** Shows the shock measurement test setup.

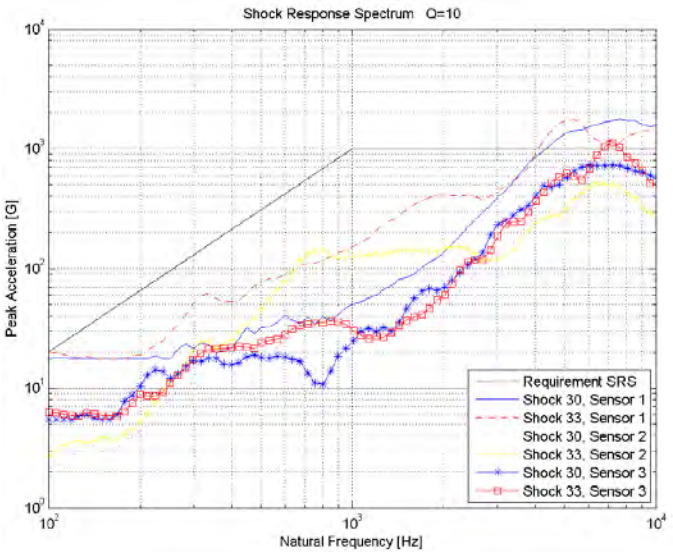


Fig. 18: **Deployer and CRS: Shock EVT Testing.** Shows one of the shock measurements.

V. PAYLOADS - NET

The Net Capture Payload Flight Model was assembled and successfully acceptance tested in 2016. The acceptance tests comprised functional testing, vibration testing and thermal vacuum testing. The functional testing was done just after integration and before and after each environmental test to verify proper functionality. The test simulated the complete mission sequence of the Net Capture Payload including ejection of lid and net and closure of net via motors.

V.1. Functional Testing

Extensive functional testing has been covered in past research, namely both the net deployment on both a Novespace A300 parabolic flight and within the Bremen drop tower. Further information can be found in [1].

V.2. Environmental Testing

The test setup for the vibration test is shown in Figure 19. The system is flight configuration including beta cloth thermal cover. Vibration sensors to measure input (pilot P-1 and P-2) are shown as well as a sensor on the flight model. The test included low level resonance search runs, random testing as well as low frequency sine quasi-static testing.



Fig. 19: **Net: Vibration EVT Testing.**

After vibration testing, a thermal vacuum test at minus 20 degrees and plus 50 degrees Celsius was performed. At temperature extremes the net was ejected in vacuum and the proper deployment was verified. The Net Capture Payload is now ready for integration. Mating with the satellite bus and system testing is expected by end of 2016.

VI. PAYLOADS - HARPOON

The harpoon development has progressed from [1] with the addition of a second cold gas generator (TNO) and the associated modifications (electrical, mechanical sizing). The harpoon chassis and boom are now delivered for the PFM build, which is expected to be completed by December 2016. The proto-flight hardware is not yet assembled, but key testing has been undertaken to verify the critical performance aspects of the design. The final structure can be seen in Figure 20.

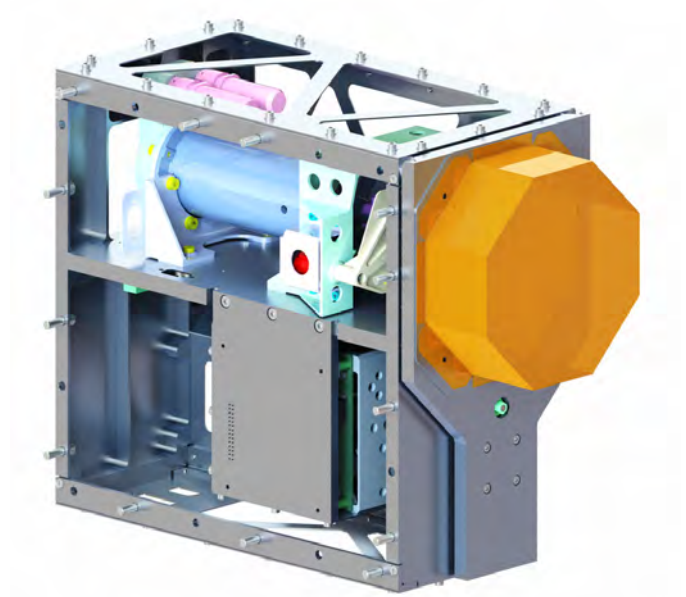


Fig. 20: **Harpoon: Overall System including Target Assembly** Showing: harpoon chamber and mountings (blue, cyan), CGGs (pink), frangibolt (red), OSS boom unit (green), Kapton box (yellow).

VI.1. Functional Testing - Snail Test

The harpoon projectile imparts significant energy into the target material when impacting, even allowing for the energy

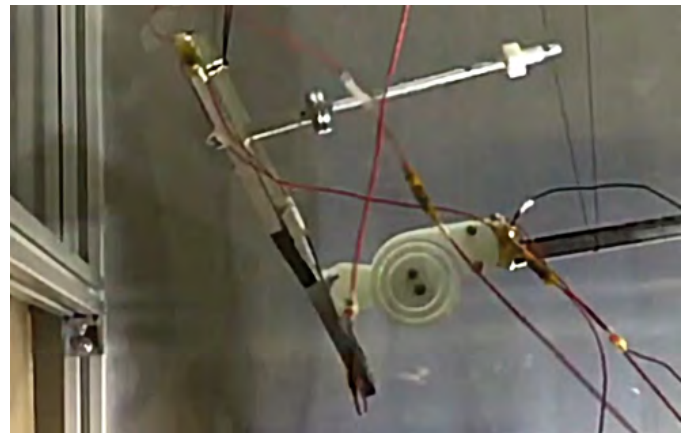


Fig. 21: **Harpoon: Snail Test.** Shows testing with brackets that absorb the shock energy. Showing: harpoon projectile, target frame, end of boom, flexible absorption system and gravity assist lines.

lost in penetrating the honeycomb panel material. This excess energy (typically up to 20 J) may be transmitted back through the boom structure. Testing has been conducted to evaluate approaches to absorb this energy, in order to protect the boom. Experiments with flexible couplings between boom and target have been evaluated, as shown in the test in Figure 21.

VI.2. Functional Testing - Tether Test

A successful harpoon experiment will result in the projectile embedding itself in the target - however in the event that the harpoon projectile misses or rebounds from the target the projectile must be restrained to avoid space debris. A 2 mm diameter Dyneema tether design has been tested to verify the ability to dynamically restrain the harpoon. The results show (see Figure 22) that the spliced ends of the tether allow some slippage through (up to 30 mm) before the braid splice tightens. Subsequent retest results in lower extension values. The tether tensile strength was demonstrated to have positive margins of safety. At fracture point the tether design failed at the point of the first splice, indicating that the splicing introduces weakness resulting in an overall strength less than that of the raw braid material.

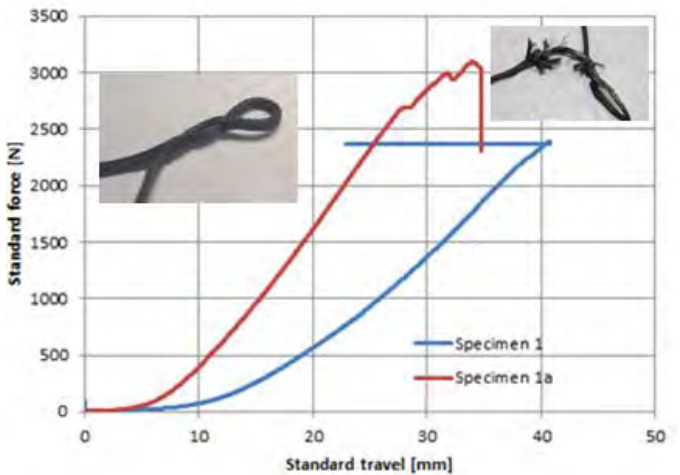


Fig. 22: **Harpoon: Tether Test.** Tether characterisation, showing extension and point of fracture.

VI.3. Functional Testing - Flight Test

Preparation of the test environment for the flight hardware has been performed, with the new tether design and setting up the test facility with representative (in-orbit) lighting levels. The ambient light levels have been established (1700 μW/cm² visible bandwidth), within the ground test environment to ensure adequate visibility of the projectile 100 ms flight time with observation cameras. The projectile deployment has been observed to verify correct operation and deployment of the tether slide and tether storage on the spools has been observed to ensure deployment during the early flight phase. Figure 23 demonstrates such a test.

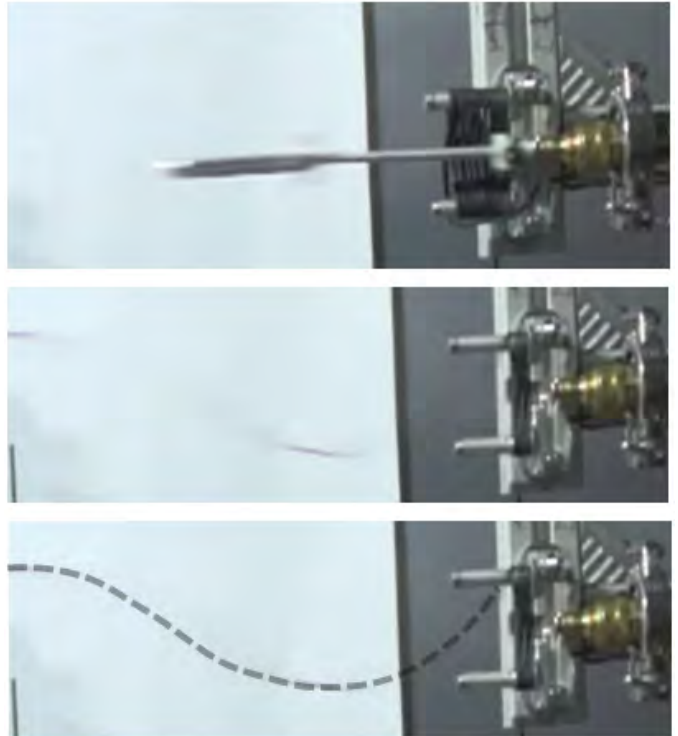


Fig. 23: **Harpoon: Flight Test.** Top: the tether slide is correctly collected by the projectile as it leaves the housing. Middle: tether is deployed - note the snaking of the tether (left side of image) as it is pulled from the storage spools. Lower: addition of the tether line trajectory from the middle image for clarity.

VI.4. Functional Testing - Tear-Pin Test

A critical aspect of the harpoon is the point at which the projectile is released - this is dictated by the gas pressure acting on the piston. The release point is determined by a tear-pin design that is designed to tensile-fracture at a given load. Testing on several pin designs has been performed to validate the design and selection for the Harpoon. On the basis of these results the flight design part has now been selected. Figure 24 shows some of the results from the tear-pin test.

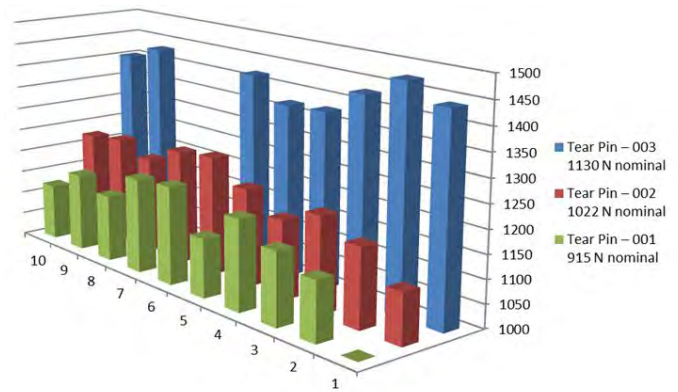


Fig. 24: **Harpoon: Tear-Pin Test.** Showing fracture loads in N for 3 different tear-pin designs (green, red and blue) for 10 repeated experiments.

VII. PAYLOADS - VISION-BASED NAVIGATION (VBN)

The Vision-Based Navigation is an experiment of proximity navigation between the satellite platform and an artificial mini satellite (DS-2). At the beginning of the experiment DS-2 will be ejected by the platform and will drift gently away for several hours.

The main goal of the experiment is to evaluate navigation algorithms and a VBN sensor. Dedicated image processing and navigation algorithms have indeed been designed at Airbus Defence and Space and INRIA to meet the specific case of non-cooperative rendezvous. Airbus Defence and Space is responsible for the overall VBN experiment and the navigation algorithms, while CSEM is in charge of the sensor.

The sensor has two main subsystems: an off-the-shelf color camera and a flash imaging Light Detection And Ranging device (LiDAR) developed by CSEM. Its main functionality is to capture images of DS-2 with both vision-based devices according to a predefined timeline defining snapshot times and integration times. It is foreseen to use the sensor for the harpoon, the net and the VBN experiments. The VBN sensor has the most complex set of functionalities and interface with the platform amongst the payloads. A proto-flight model (PFM) has been made for the project as can be seen in Figure 25.



Fig. 25: VBN: Sensor PFM.

VII.1. Functional Testing - Camera and LiDAR Testing

A set of functional tests have to be conducted with the VBN sensor PFM aiming at taking images with the camera and the LiDAR, and uploading these images from the sensor to a unit simulating the platform PIU (see Table 2).

The VBN sensor has 5 modules: a communication and power interface module, a core processing unit (CPU) with 2 GB of flash memory, a VCSEL laser source, a 160×120 time-of-flight receiver module (TOF RX) and a 2048×1536 camera module. The camera module has also 2 GB of local flash memory. The CPU and the camera are off-the-shelf products from GomSpace. All the other modules have been designed and fabricated by CSEM.

To get all the functionalities of the VBN sensor, 3 firmware running in full synchronisation respectively on the CPU, on the TOF RX and in the camera have been implemented. 3 communication interfaces must be managed by the CPU: the CPU-TOF RX, the CPU-camera and the CPU-PIU. Each of them

has its own communication protocol. The CPU-TOF RX is a three signals serial interface. The CPU-camera is a CAN bus. The CPU-PIU is SPI interface with LVDS electrical levels.

A breadboard test setup can be seen in Figure 26.

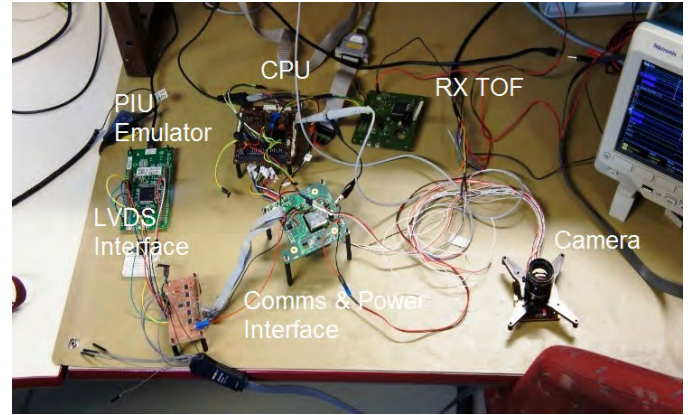


Fig. 26: VBN: Sensor Modules in Breadboard Test. Laser and TOF RX optics not present.

Figure 27 presents an image captured with the camera. The respective distance of the carton targets are quoted on the image. Figure 28 presents the same scene captured with the LiDAR. The LiDAR provides 2 images: a B&W intensity image similar to any standard camera, and a distance image or depth map that is a 3D image of the scene of interest or target.

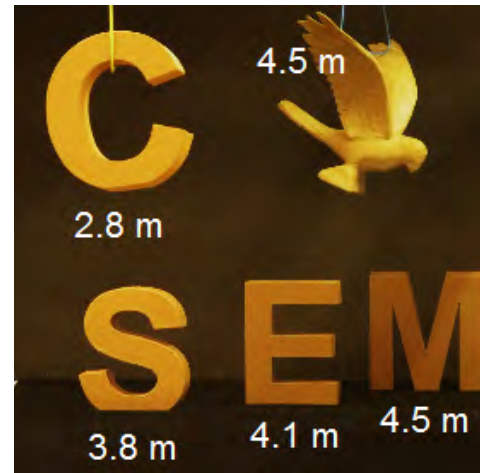


Fig. 27: VBN: Image from Camera. Using the letters 'CSEM' from the partner's name. Provides an indication of the targets' distances.

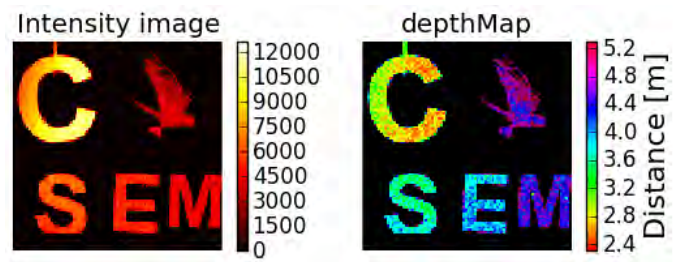


Fig. 28: VBN: Image from LiDAR. Showing B&W intensity on the left and 3D depthmap scene on the right.

VII.2. Environmental Testing

The payloads EVT conditions are defined by the platform and mission systems. The PFM endures mechanical random and combined sine and quasi-static, thermal vacuum and EMC tests prior to delivery. EVT was conducted, in the first place, individually on the various subsystems of the sensor. After the complexation of the functional tests, the whole system was assessed. The TVAC tests are shown in Figure 29 and the results are presented in Figure 30 showing successful results.

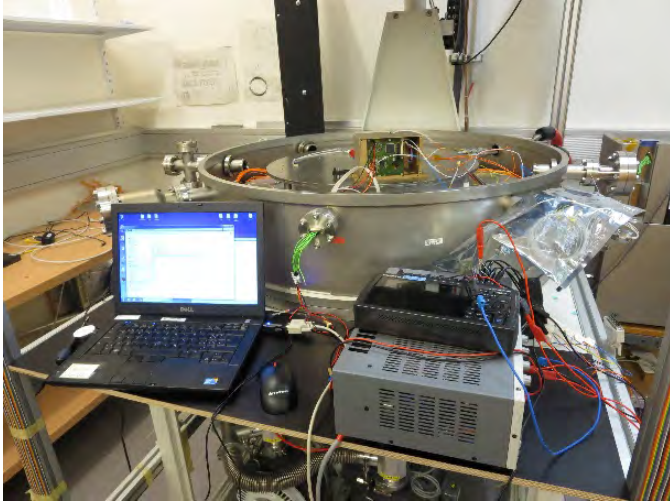


Fig. 29: VBN: TVAC EVT Testing. Showing testing of the TOF RX.

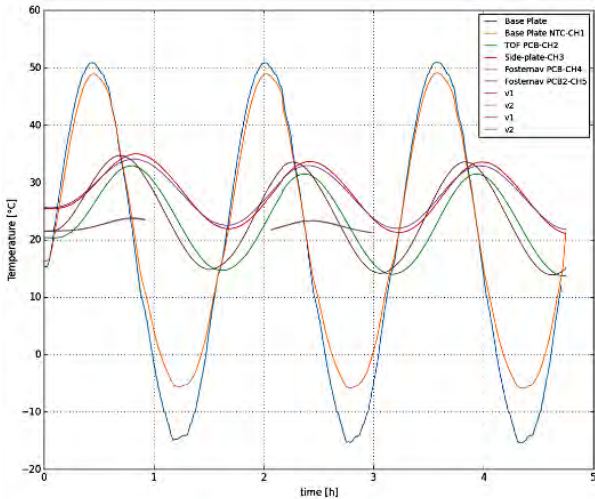


Fig. 30: VBN: Thermal Cycles. Showing TVAC test results with 3 orbits of 1.5 h.

Following EVT, and before delivery, the PFM will have to be calibrated. The goal is to determine the geometrical parameters of both vision-based subsystems to correct optical aberrations.

VIII. PAYLOADS - DRAGSAIL

This section will focus on the testing of the dragsail, both functional and environmental, which is a version of the system used on the InflateSail mission. The dragsail consists of two parts, an inflatable mast and a sail deployment mechanism. The stacked FM, ready for final flight preparation, is visible in Figure 31, where the bottom part is the sail deployment mechanism with deployable carbon fibre booms, the middle is the sail material that is drawn out during sail deployment, and the top part is the inflatable mast that is deployed using a CGG. Further testing details can be found in [26].

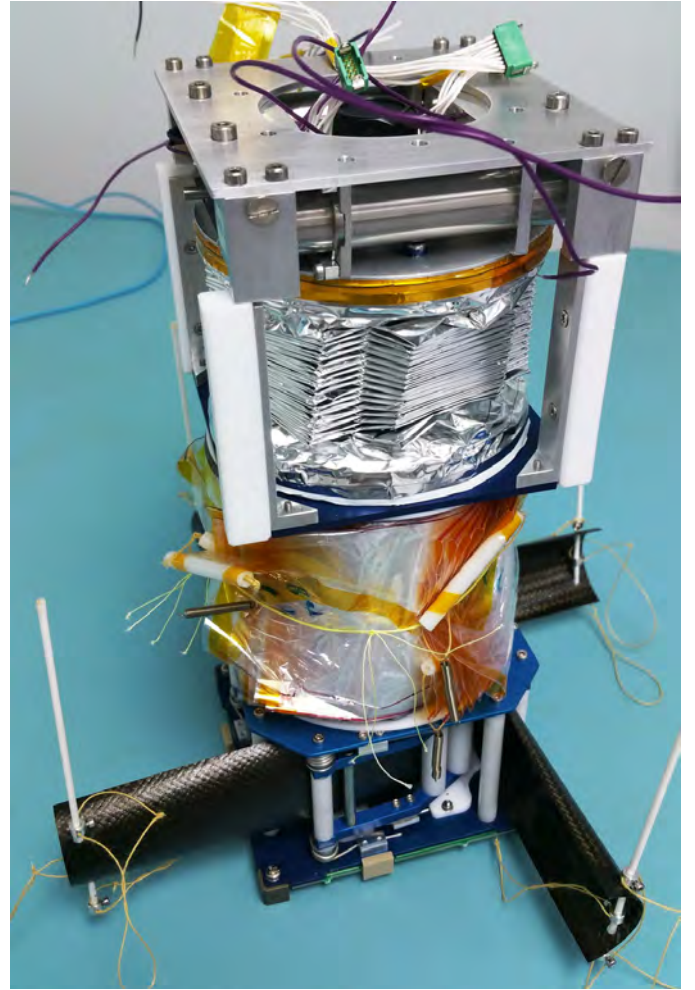


Fig. 31: Dragsail: Assembled Flight Payload.

VIII.1. Functional Testing - Inflation and Sail Deployment

Several functional tests were performed in inflating the boom and deploying the sail. Initially, inflatable deployment was tested for maximum pressure, under gravity compensation, with a Mylar bladder and finally using a balloon. The balloon test is shown in Figure 32 and shows how the balloon is used as a gravity offloading system. The removal of the major creases in the skin was clearly observed, showing boom rigidisation.

Figure 33 shows one of the full deployment tests of both mast and sail.

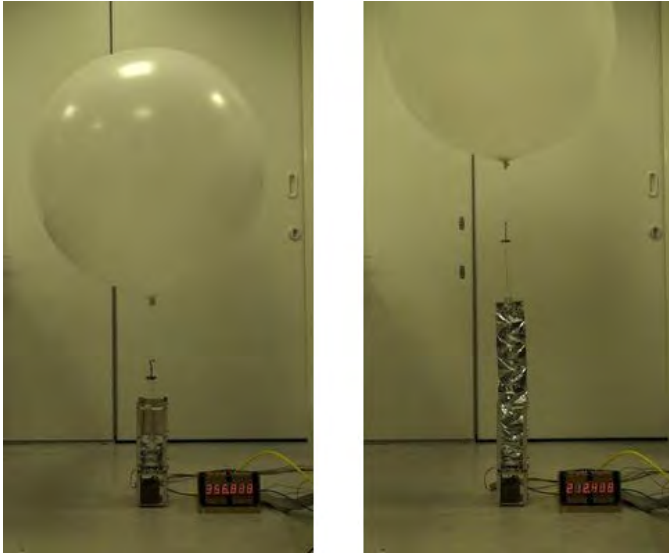


Fig. 32: **Dragsail: Inflation Test with Balloon Assist.** With EQM unit.



Fig. 33: **Dragsail: Deployment Test.** With EQM unit.

VIII.2. Environmental Testing

A full complement of environmental testing including vacuum, vibration and thermal were performed.

The purpose of the vacuum environmental testing was two-

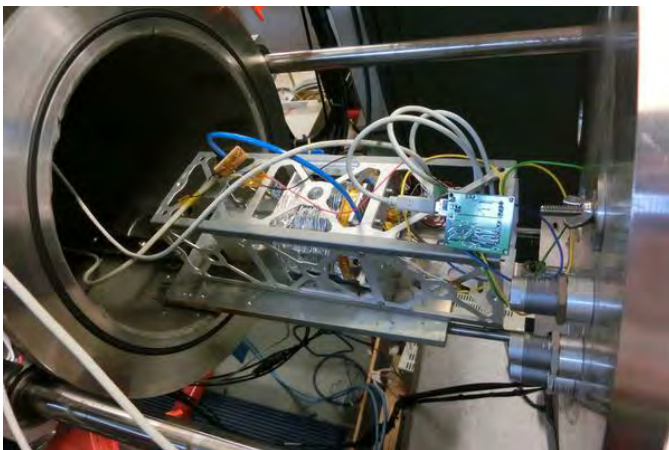


Fig. 34: **Dragsail: Vacuum EVT Testing.** With EQM unit.

fold. One of the aims was to assess the likelihood of a pressure build-up during ascent to simulate the launch phase and to ensure the solenoid venting valve was correctly operating (the solenoid valve is a normally-open type, so the stowed boom is free to vent until the valve is powered). Secondly, the test helped ensure that the system is airtight in space (a vacuum). The testing is visible in Figure 34. During the vacuum testing, a full deployment of the mast was undertaken.

As visible in Figure 35, the dragsail was tested in vibration on all axes, performing: low level sine sweep, short sine sweep, sine sweeps, random. All tests were successful and there was no visible damage on physical inspection.



Fig. 35: **Dragsail: Vibration EVT Testing.** With EQM unit.

As visible in Figure 36, in thermal tests, the dragsail was tested for greater than 1 hour at both minus 20 degrees and plus 50 degrees Celsius. The thermal cycle is shown in Figure 37 where three temperature probes were used: ambient, internal to satellite, table-top. Following the thermal test, a full inflatable functional test was performed.

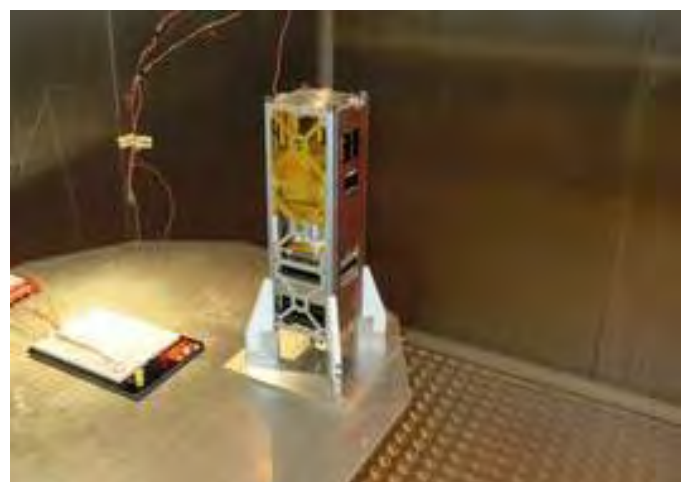


Fig. 36: **Dragsail: Thermal EVT Testing.** With EQM unit.

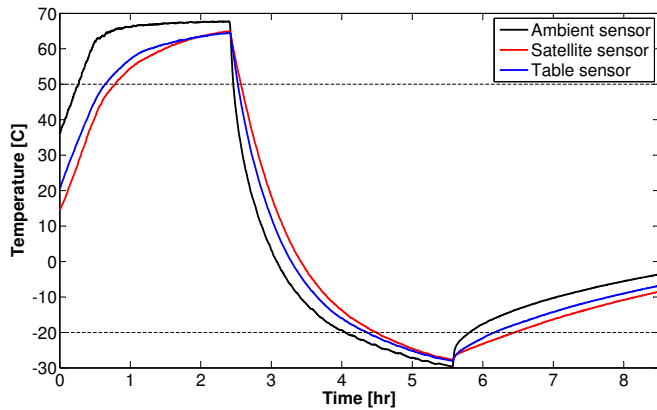


Fig. 37: Dragsail: Thermal Cycles.

IX. CONCLUSIONS

RemoveDebris is aimed at performing key ADR technology demonstrations (e.g capture, deorbiting) representative of an operational scenario during a low-cost mission using novel key technologies for future missions in what promises to be the first ADR technology mission internationally.

This paper has provided an insight into the testing of the payloads for the mission. In particular, the launch peculiarities, the testing philosophy and the type of tests performed across the payloads were explored.

The key ADR technologies include the use of net and harpoon to capture targets, vision-based navigation to target debris and a dragsail for deorbiting. Although this is not a fully-edged ADR mission as CubeSats are utilised as artificial debris targets, the project is an important step towards a fully operational ADR mission; the mission proposed is a vital prerequisite in achieving the ultimate goal of a cleaner Earth orbital environment.

X. ACKNOWLEDGEMENTS

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