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# Knowledge and Algorithm Engineering for the TSPTW Problem

Stefan Edelkamp\*, Max Gath\*, Tristan Cazenave<sup>†</sup>, and Fabien Teytaud<sup>‡</sup>
\*Institute for Artificial Intelligence, University of Bremen, Germany, Email: {edelkamp,mgath}@tzi.de

†LAMSADE, Universite Paris Dauphine, France, Email: cazenave@lamsade.dauphine.fr

‡Univ Lille Nord de France, ULCO, LISIC, BP 719, 62228 CALAIS Cedex, Email: teytaud@lisic.univ-littoral.fr

Abstract—In this paper we consider knowledge and algorithm engineering in combinatorial optimization for improved solving of complex TSPs with Time Windows. In addition to Nested Monte-Carlo Search with Policy Adaption, as invented by Rosin (2011) and applied to TSP by Cazenave and Teytaud (2012), among other refinements to speed-up the exploration we perform beam search for an improved compromise of search breadth and depth and automated knowledge elicitation to seed the distribution for the exploration. We show promising results on TSPTW benchmarks and indicate improvements for real-world logistics scenarios by using a multiagent simulation system with each agent computing and trading their individual TSPTW solutions.

#### I. INTRODUCTION

In the Traveling Salesman Problem (TSP) a set of N cities (one of which is the depot) and their pairwise distances are given. The task is to find the shortest route that starts and ends at the depot and visits each city only once.

In the Traveling Salesman Problem with Time Windows (TSPTW), additionally to the TSP, each city has to be visited and left within a given time interval. As the Hamiltonian Path problem is a subproblem, TSP, TSPTW and most other TSP variants are computationally hard [6], so that no algorithm polynomial in N is to be expected.

A genetic search solver for TSPTW problems has been contributed by Potvin and Bengio [19]. Alternative algorithms are constraint logic programming [18], ant colony optimization [15], and generalized insertion heuristics [12]. Exact TSPTW solvers often apply branch-and-bound search, are usually based on refined bounds [6] and have, e.g., been suggested by [2], [7], [8], [10]. Their scaling, however, is limited.

In real-world logistics applications more general TSP(TW) variants are common: capacities limitations on the vehicle of the traveling salesman, combined delivery and backhault transportation of goods, premium vs. non-premium tasks, vehicle routing problems with several salesmen to jointly solve a logistics problem too large for one salesman, see [17] for a survey. Solomon [23] provides benchmarks for vehicle routing problems with time window constraints.

Many complex TSP problems have a huge state space and no good heuristic to order moves so as to guide the search toward the best positions, so that randomized search can be of help. For example, Nested Monte-Carlo Search uses random rollouts at its base level. It combines nested calls with randomness in the rollouts and memorization of the best tour.

Nested Monte-Carlo search has been combined with expert knowledge and an evolutionary algorithm [20]. The Monte-Carlo algorithm (with a small level) is reapeatedly called and optimized by a Self-Adaptation Evolution Strategy. However, the effectiveness of this hybrid Nested Monte-Carlo algorithm decreases as the number of cities increases. Biasing Monte-Carlo simulation through Rapid Action Value Estimation (RAVE) in the TSPTW domain has been investigated by Rimmel et al. [21], while Rosin [22] invented Policy Adaption for Nested Monte-Carlo search.

In this paper we perform algorithm engineering to speed-up the process of finding good TSPTW solutions. Among other implementation refinements we use beam search and policy priors. For the TSP, policy priors can be deduced from the pairwise city-to-city distance table, or from a lower bound function like the Hungarian algorithm solving the Assignment Problem (AP) or one of its refinements [13]. Moreover, we show how to elicit knowledge from the definition of the TSP to drive the solution process towards finding good solutions even more quickly.

The paper is structured as follows. We start with (Nested) Monte-Carlo Search and Policy Adaptation, and describe known domain-dependent heuristic enhancements to reduce the set of successors in the randomized search. Then, we consider code refactoring and further speed-up techniques that we jointly cast as algorithm engineering. Next, we will see that prior knowledge implemented into an initial policy can greatly reduce search efforts. The experiments are drawn on a selection of TSPTW benchmarks and show improvements to Nested Monte-Carlo search, so that more instances can be solved optimally. Finally, we conclude and discuss the adaptation of the algorithms in an industrial strength multiagent simulation system.

#### II. MONTE-CARLO SEARCH

Monte-Carlo Search is a class of randomized tree search algorithms that backup values from the leaves of the search tree back to the decision nodes to direct the search towards the best solution found, while maintaining exploration breadth. Thus, the algorithm is one proposed solution to the well-known exploration vs. exploitation dilemma in state space search.

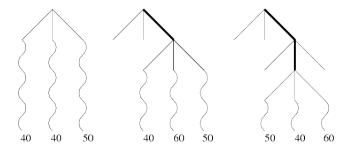


Fig. 1. This figure illustrates three successive decision steps of a level 1 search for a maximization problem. Numbers at the bottom of branches represent the rewards. Level 1 exploration is represented in thin lines. Monte-Carlo playouts (i.e. level 0) are shown with wavy lines and decisions are represented with bold lines.

#### A. UCT

One noticeable representative in this class is the UCT algorithm [14] that dynamically builds a search tree, from whose leaves random walks to the end of the game (rollouts) are initiated. Within the explicit UCT search tree, the algorithm chains down from the root node, and applies a specialized formula that mimics a multi-armed bandit problem to select the best successor [1] of each node. The UCT-formula includes the expected payoff in form of and an exploration term, which in more recent work sometimes is dropped or substituted in favor to search knowledge in form of a value of an expert-given or otherwise learned evaluation function. UCT is very successful in playing games and outperforms traditional approaches minimax search with  $\alpha\beta$  pruning, e.g., in Go [11] and General Game Playing [9], [16].

#### B. Nested Monte-Carlo Search

For single-agent search challenges, Nested Monte-Carlo (NMC) has been suggested and successively been applied to games like Morpion Solitaire, SameGame, Sudoku and many others [4].

NMC is a recursive algorithm that performs a certain number of rollouts, where a rollout is a random path in the search tree starting from the root and ending at a leaf that can be evaluated to some score value. The search method in NMC takes the level l (initiated by k) as an argument and decrements the value by 1 in every of the number of iterations many recursives calls. If the value has decreased to 1 (or to 0 depending on the implementation), a rollout is initiated. At each choice point of a rollout the algorithm chooses the successor that gives the best score when followed by a single random rollout. Similarly, for a rollout of level l it chooses the successor node that gives the best score when followed by a rollout of level l-1. Hence, the core objective in NMC is that the search is intensified with increasing depth of the search.

A level 1 maximization example is presented in Figure 1. The leftmost tree illustrates the start. A Monte-Carlo playout is performed for all 3 possible decisions. At the end of each playout a reward is given, and the decision with the best reward is chosen.

In [20] domain-dependent TSP heuristics have been added to bias the Monte-Carlo simulations according to a (Boltzmann softmax) policy, e.g., preferring states with a smaller distance to the last city, a smaller amount of wasted time because a city is visited too-early, or a smaller amount of time left until the end of the time window of a city.

#### C. Policy Adaption in Nested Monte-Carlo Search

The basis for our algorithm is the implementation of Cazenave and Teytaud [5] for NMC with Policy Rollout Adaption (NPRA), an algorithm originally proposed by [22]. The NMC edge learning algorithm shares similarities the RAVE adaptations applied to UCT search [21]. The rollout is thus biased on a policy P(u,v) for the state space edges (u,v). NPRA applies a level l search with i iterations in which the best policy  $P_l(u,v)$  is updated. Moreover, in the first iteration  $P_l(u,v)$  is initialized with  $P_{l-1}(u,v)$ .

#### D. Domain-Dependent Pruning

Cazenave and Teytaud [5] have enhanced NPRA with pruning rules. These extensions are domain-dependent and are based on the following two preference rules for successor set selection within the rollout.

- 1) If a time-window constraint is violated extending a partial tour to a successor node v, reduce the successor node set to  $\{v\}$ . The reason is that this violated city should have been visited earlier.
- Avoid visiting a node if it makes another node fail a (time window) constraint. For this case it considers all successor nodes that do not make any other node to fail a constraint.

#### III. ALGORITHMIC REFINEMENTS

We have performed extensive refactoring and algorithm engineering to enhance the exploration efficiency. The objective of the tuning is simple: the faster the node expansion and the rollouts implementations are, the better the nested search, as it will have more back-up information for decision making.

#### A. Avoiding Copy Construction

In the original implementation for TSPTW solving with NPRA by [5] the copy constructor is called in each iteration and each level of the search (thus, for each search node). This elegant solution (realized by calling copy = \*this) helps understanding the difference of recursive invocation of the search and reinitializing it in each of the iterations. Moreover, parallelization of the search is made easy, as each constructor call can be given to a different computing node. However, for this case of copy construction all non-static member variables of the search class are replicated and copied to the new NMC search class instance.

```
Pair search(int level) {
  Pair best;
  hest.score = MAX:
  if (level == 0) {
   best.score = rollout();
   best.tour = tour.clone();
  else {
    clone[level] = policy;
    for(int i=0; i<ITERATIONS; i++) {</pre>
      Pair r = search(level - 1);
      double score = r.score;
      if (score < best.score) {</pre>
        best.score = score;
        best.tour = r.tour.clone();
        adapt (best.tour, level);
      delete r;
    policy = clone[level];
  return best;
```

Fig. 2. Nested Monte-Carlo with Policy Adaption.

#### B. Reducing Memory Allocation

At each search node our implementation (see Fig. 2) copies the policy when going down from level l-1 to level l. To avoid dynamic memory allocation all policies  $P_l$ ,  $l=k,\ldots,0$ , in a Level-k search are pre-allocated. Moreover, we moved the copying of the policy to a working temporary and back from inside the iteration loop to its outside.

At each search node, memory for one tour is reserved and deleted in case no better solution has been found. Hence, the memory consumption of the refined algorithm is bounded by  $O(k \cdot N^2)$ . The time efforts at each node are bounded by  $O(N^2)$ . This includes the efforts for policy adaption in case of an established improved solutions. Since successor generation takes  $O(N^2)$  steps (due to the second heuristics) and given that it is applied to each node in the tour to be generated, for each rollout  $O(N^3)$  operations are required.

#### C. Merging Rollout and Evaluation

In our engineered implementation we avoided the replay of the partial tour in the successor generation function for determining its makespan. Thus, we merged successor generation with the rollout. Moreover, we integrated the evaluation of a tour to a score value into the rollout procedure (see Figure 3). The offset penalizes constraint violations and is set to the predefined maximum value for the distances divided by the number of cities N (This is the largest possible values if MAX is used as an upper bound for the worst possible score. (In related research  $10^6$  is taken.)

#### D. Varying Nestedness

It is known that a Level-k NMC search for a smaller value of k tends to saturate earlier for a large number of node expansions than a Level-(k+1) search, so that in order to find optimal solutions in bigger problem instances, larger values k are often more effective. Thus, we varied k and adapted the

```
double rollout() {
 visited = 0:
 tourSize = 1;
 int n = 0;
 int u = 0:
 double makespan = 0;
  int violations = 0;
  double cost = 0;
 while(tourSize < N)</pre>
    double sum = 0;
    int succs = 0;
    for (int i = 1; i < N; i++)
      if (!visited[i])
        if(makespan + d[n][i] > r[i]) {
          moves[0] = i;
          succs = 1;
          break:
    if (!succs)
      for (int i = 1; i < N; i++)
        if(!visited[i])
          int j=1;
          while (j < N) {
            if (j != i)
              if(!visited[j])
                if (l[i] > r[j] | |
                     makespan + d[n][i] > r[j])
                  break;
            j++;
          if (j==N)
            moves[succs++] = i;
    if(!succs)
      for (int i = 1; i < N; i++)
        if (!visited[i]) {
         moves[succs++] = i;
    for(int i=0; i<succs; i++)
      sum += value[i] = EXP(policy[n][succ[i]]);
    double m = rand([0,..,sum]);
    int i=0:
    sum = value[0];
    while(sum<m)
      sum += value[++i];
    u = n;
    n = succ[i];
    tour[tourSize++] = n;
    visited[n] = true;
    cost += d[u][n];
    makespan = max(makespan + d[u][n], l[n]);
    if(makespan > r[n])
      violations++;
  tour[tourSize++] = 0;
  cost += d[n][0];
  makespan = max(makespan + d[n][0], l[0]);
  if (makespan > r[0])
    violations++;
  return offset * violations + cost;
```

Fig. 3. Rollout with score evaluation at search tree leaf.

```
if (succs > b) {
    for(int i = 0; i < b; i++)
        swap(succ[i],moves[rand()%succs]);
    succs = b;
}</pre>
```

Fig. 4. Implementing beam search.

number of iterations t for learning, so that between 100 million and one billion rollouts are performed for an entire exploration. As the number of rollouts is fixed  $(t^k)$ , finding an appropriate value t for a given value k and tree size is immediate. For example, we choose (k,t)=(5,50) with a total of  $312\,500\,000$  rollouts (used by [5], [20]), (k,t)=(8,12) with a total of  $429\,981\,696$  rollouts and (k,t)=(10,7) with a total of  $282\,475\,249$  rollouts.

#### E. Employing Beam Search

We also experimented with Monte-Carlo beam search, as this was effective in many single-agent search domains [3]. Morpion Solitaire this enhancement helped to match the record score of 82 moves. There is, of course, a trade-off between depth and width. It is often the case that a smaller set of successors already yields a good solutions and that early failures do not harm. The smaller the number of successors the faster the rollout. Our implementation of beam search (see Fig. 4) is a simplification of Monte-Carlo beam search as recently proposed in [3]. For the experiments, we chose a beam width b of N/2 so that at the root node half of the successors are neglected from the search. During the rollout the relative size of the set of successors increases with the search depth.

#### F. Adapting Knowledge

The NMC algorithm with Policy Adaption (see Figure 5) usually is invoked with  $P_0(u,v)=0$  for all  $u,v\in\{0,\ldots N-1\}$ . The policy is stored in form of a  $(N\times N)$ -sized array and is updated the edge probabilities  $P(u,v)=P_l(u,v)$  wrt. to an cost-improving tour as shown in the algorithm. First the denominator z for normalization is computed. Then, the influence of the (chosen node / successor node) pair updates the policy.

We found that much of the time is spend in evaluating the e-function, so we chose known approximation for it (see Fig. 6).

#### G. Elicitation of Knowledge

For a probabilistic prior policy in form of an initial seed we aim at the simple strategy of including city-to-city distances. This matches the idea of reordering in depth-first branch-and-bound solvers for the problem. As we want to direct the search towards successors with small distances, given that the *e*-function is applied to the policy values, we take the negative of the distance value for the policy.

In order to adjust the amplitude of these numbers, and contributing to the fact that we can exclude some edges (e.g., (u, u), or (u, v) with  $l_u + d_{u,v} > r_v$ ) by setting their distances to infinity, we divide each value by the smallest value in

```
void adapt(int tour[], int level) {
  visited = (true, false, ..., false);
  int succs:
  int n = 0;
  for (int p=0; p<N; p++)
    succs = 0;
    for (int i = 1; i < N; i++)
       if(!visited[i])
          moves[succs++] = i;
    clone[level][n][tour[p]] += 1.0;
    double z = 0.0;
    for(int i=0; i<succs; i++)
      z += exp(policy[n][succ[i]]);
    for (int i=0; i<succs; i++)
      clone[level][n][succ[i]] -=
         exp(policy[n][succ[i]])/z;
    n = tour[p];
    visited[n] = true;
```

Fig. 5. Policy adaption.

```
static union{double d; struct{int j, i;} n;} e;
#define A (1048576/M_LN2)
#define C 60801
#define exp(y) (e.n.i=A*(y)+(1072693248-C),e.d)
```

Fig. 6. Approximating the e-function.

one column (equivalently row) of the distance matrix. More formally, let  $c_u = \min_{v=0}^{N-1} \{d_{u,v}\}$  be the column minima for  $u \in \{0, \dots N-1\}$ . Then, we define the initial policy by  $P_0(u,v) = -d_{u,v}/c_u$  for  $u,v = \{0,\dots N-1\}$ .

There are other forms of knowledge available. E.g. after applying the Assignment Problem heuristic (e.g., with the cubic time Hungarian algorithm), the distance matrix is reduced to the solution of one minimal assignment. Even though for seeding the policy this lower bound has to be computed only once, we took an engineered version of its computation documented by [8].

#### IV. EXPERIMENTS

We executed our experiments on one core of an Intel (R) Core (TM) i7 CPU PC at 2 668 MHz that is equipped with 8 192 MB cache and 8 GB RAM running Ubuntu Linux 11.10. We used the GNU c-compiler g++ (version 4.3.3), and all program compilations were optimized with -03. For easy referencing we call our approximate TSPTW solver mTSP.

#### A. Dumas Benchmark

Table I shows that mTSP always finds an optimal tour for simpler benchmark instances with N=20. However, since the algorithm does not stop automatically, no proof certificate for optimality is derived. As expected, mTSP is much faster than the two provably optimal algorithms suggested by [8]. Since it is an anytime algorithm, the running time is set to a predefined threshold to terminate the search. We used mTSP also in larger Dumas' benchmarks with a timeout of 15 minutes (see Figure II). For N=40 all but 3 problems (total deviation from optimum 4+4+9=17) were solved with the state-of-the-art scores, For the N=60 problems all but 9 problems

TABLE I

RESULTS IN SMALLER INSTANCES OF THE DUMAS TSPTW BENCHMARK (EXPANDED NODES E / Initiated Rollouts R and CPU times T are shown, Index h and c refer to a depth-first branch-and-bound solver with two different admissible Heuristics, while m refers to MTSP. Cost shows the best known solutions).

Problem	Cost	$E_h$	$T_h$	$E_c$	$T_c$	$R_m$	$T_m$
n20w20.001	378	49	< 1s	2 784 766	< 1s	20 736	< 1s
n20w20.002	286	97	< 1s	3 234 936	<1s	125 000	< 2s
n20w20.003	394	138	< 1s	4 944 477	<1s	125 000	< 2s
n20w20.004	396	156	< 1s	2 331 312	<1s	20 736	< 1s
n20w20.005	352	41	<1s	4 017 260	<1s	125 000	< 2s
n20w40.001	254	38 022	3s	103 087 541	18s	125 000	< 2s
n20w40.002	333	88	<1s	11 388 523	2s	20 736	< 1s
n20w40.003	317	1 409	<1s	21 158 796	3s	125 000	< 2s
n20w40.004	388	7 676	1s	35 117 607	6s	20 736	< 1s
n20w40.005	288	10 287	2s	20 801 644	3s	20 738	< 1s
n20w60.001	335	40 810	14s	223 904 879	43s	41 472	< 1s
n20w60.002	244	97 144	7s	81 367 918	15s	20 738	< 1s
n20w60.003	352	399 127	27s	31 292 739	5s	125 000	< 10s
n20w60.004	280	4 055 453	258s	1 245 195 466	238s	2 509 056	< 10s
n20w60.005	338	105 393	10s	104 049 862	18s	2 757 888	< 10s
n20w80.001	329	316 992	35s	288 653 549	56s	125 000	< 2s
n20w80.002	338	260 552	36s	166 880 630	33s	500 000	< 10s
n20w80.003	320	15 959	3s	208 526 467	42s	20736	< 1s
n20w80.004	304	1 258 898	80s	373 077 547	73s	20736	< 1s
n20w80.005	264	5 224 435	438s	1 660 621 704	332s	125 000	< 30s
n20w100.001	237	1 635 101	52s	1 232 596 799	279s	20 736	< 1s
n20w100.002	222	68 954	7s	2 203 174 867	531s	625 000	< 30s
n20w100.003	310	13 382 035	765s	2 586 795 810	538s	20736	< 1s
n20w100.004	349	34 289	2s	1 213 551 958	266s	41 472	< 1s
n20w100.005	258	688 887	44s	2 308 713 055	548s	82 944	< 1s

(total deviation 4+4+1+7+14+10+7+19+5=71) were solved with the state-of-the-art scores.

#### B. Solomon-Potwin-Bengio Benchmark

Table III shows that the solution qualities of our implementation  $(C_4)$  wrt. the results of [20]  $(C_1)$  and [5]  $(C_2)$  and  $(C_3)$ . The solution qualities align with the best-known values (e.g., reported at http://iridia.ulb.ac.be/~manuel/files/TSPTW/SolomonPotvinBengio.best). With our algorithm only one state-of-the-art solution (marked with an asterisk) has not been found in the allocated time period. We also give approximate timing information and the level  $(C_1)$  (in brackets) to which the search was initialized. Aligning with the precursor work, every experiment has been repeated 2-4 times in case no state-of-the-art solution has been established.

To measure the savings for algorithm engineering we compared the number of evaluations in a complete (level 5 – 10-iteration) search (beam search option disabled) for the largest problem in the benchmark suite (rc204.1). The original implementation took 2m31s, while the refined implementation required only 11s. This documents that we have improved the mere running time of the source by for more than one order of magnitude!

We conducted one extra experiment (the only one for which extra information was included into the system). Seeding expert knowledge on the sequence of the first 5 or 10 cities visited by the salesman, helped solving the remaining problem (< 1m for a prefix of 10 cities and < 5m for a prefix of 5 cities). For this case, we simply set  $P_0(u,v) = 100$  if v is

TABLE II

Results in larger instances of the Dumas TSPTW Benchmark (Costs of the obtained solutions  $C_m$  and CPU times  $T_m$  are shown, Cost refer to the best known solutions).

Problem	Cost	$C_m$	$T_m$	Problem	Cost	$C_m$	$T_m$
n40w20.001	500	500	< 15m	n60w20.001	551	551 <	15m
n40w20.002	552	552	< 15m	n60w20.002	605	605 <	15m
n40w20.003	478	478	< 15m	n60w20.003	533	533 <	15m
n40w20.004	404	404	< 15m	n60w20.004	616	616 <	15m
n40w20.005	499	499	< 15m	n60w20.005	603	603 <	15m
n40w40.001	465	465	< 15m	n60w40.001*	591	595 =	15m
n40w40.002	461	461	< 15m	n60w40.002	621	621 <	15m
n40w40.003	474	474	< 15m	n60w40.003	603	603 <	15m
n40w40.004	452	452	< 15m	n60w40.004	597	597 <	15m
n40w40.005	453	453	< 15m	n60w40.005	539	539 <	15m
n40w60.001	494	494	< 15m	n60w60.001	609	609 <	15m
n40w60.002	470	470	< 15m	n60w60.002*	566	571 =	15m
n40w60.003*	408	412	=15m	n60w60.003*	485	486 =	15m
n40w60.004	382	382	< 15m	n60w60.004	571	571 <	15m
n40w60.005	328	328	< 15m	n60w60.005*	569	576 =	15m
n40w80.001	395	395	< 15m	n60w80.001	458	458 <	15m
n40w80.002*	431	435	=15m	n60w80.002	498	498 <	15m
n40w80.003	412	412	< 15m	n60w80.003	550	550 <	15m
n40w80.004	417	417	< 15m	n60w80.004*	566	580 =	15m
n40w80.005	344	344	< 15m	n60w80.005*	468	478 =	15m
n40w100.001*	429	438	=15m	n60w100.001	515	515 <	15m
n40w100.002	358	358	< 15m	n60w100.002*	538	545 =	15m
n40w100.003	364	364	< 15m	n60w100.003*	560	589 =	15m
n40w100.004	357	357	< 15m	n60w100.004	510	510 <	15m
n40w100.005	377	377	< 15m	n60w100.005*	451	556 =	15m

a successor of u in the optimal solution. More complex non-automated hints provided by domain experts are possible.

#### C. Solomon-Peasant Benchmark

In Table IV we consider the benchmark by Solomon and Peasant, for which we have not found a recent publication to compare with. We provide solution cost results, the number of rollouts performed, and the CPU time of a Level-8 search at or close to the moment, when the best solution is found or when it hits the time threshold of 15m. In contrast to the Solomon-Potwin-Bengio benchmark, we document results of one straight run of the algorithm, which solves all but 4 of the 27 problem instances with the state-of-the-art cost value.

#### D. AFG Benchmark

In Table V we show the AFG benchmark results. We provide explorations results of a Level-8 search at (or close to) the moment, when the best solution was found, or when it hit the time threshold of 15m. Again we document results of one straight run of the algorithm, which solves all of the simpler problems (N < 40) with the state-of-the-art scores, but not the harder problems in the set (results for N > 160 are skipped).

#### E. Langevin Benchmark

The Langevin benchmark is a larger set of problems that appears to be simpler for mTSP. As documented in Table VI the entire set of N=20 problems is solved matching the state-of-the-art cost in 1s, the entire set of N=40 benchmark problems is presumably optimally solved in less than 10s, and in one single 15m runs only three problems are not resulting in the state-of-the-art, cost leaving only a small margin to improve.

TABLE III

RESULTS IN SOLOMON-POTWIN-BENGIO TSPTW BENCHMARK (COST REFERS TO THE BEST KNOWN SOLUTION,  $C_1$  IS THE COST COMPUTED BY NMC+DOMAIN-DEPENDENT PRUNING RULES,  $C_2$  THE COST COMPUTED BY NPRA, AND  $C_3$  THE COST COMPUTED BY

NPRA+DOMAIN-DEPENDENT EXTENSIONS;  $C_m\left(T_m\right)$  THE COST (CPU TIME) COMPUTED BY MTSP).

Problem	N	Cost	$C_1$	$C_2$	$C_3$	$C_m$	$T_m$
rc206.1	4	117.85	117.85	117.85	117.85	117.85 (5)	< 1m
rc207.4	6	119.64	119.64	119.64	119.64	119.64 (5)	< 1m
rc202.2	14	304.14	304.14	304.14	304.14	304.14 (5)	< 1m
rc205.1	14	343.21	343.21	343.21	343.21	343.21 (5)	< 1m
rc203.4	15	314.29	314.29	314.29	314.29	314.29 (5)	< 1m
rc203.1	19	453.48	453.48	453.48	453.48	453.48 (5)	< 1m
rc201.1	20	444.54	444.54	444.54	444.54	444.54 (5)	< 1m
rc204.3	24	455.03	455.03	455.03	455.03	455.03 (5)	< 1m
rc206.3	25	574.42	574.42	574.42	574.42	574.42 (5)	< 1m
rc201.2	26	711.54	711.54	711.54	711.54	711.54 (5)	< 30m
rc201.4	26	793.64	793.64	793.64	793.64	793.64 (5)	< 30m
rc205.2	27	755.93	755.93	755.93	755.93	755.93 (5)	< 30m
rc202.4	28	793.03	793.03	800.18	793.03	793.03 (5)	< 30m
rc205.4	28	760.47	760.47	765.38	760.47	760.47 (5)	< 2h
rc202.3	29	837.72	837.72	839.58	839.58	837.72 (5)	< 2h
rc208.2	29	533.78	536.04	537.74	533.78	533.78 (5)	< 2h
rc207.2	31	701.25	707.74	702.17	701.25	701.25 (8)	< 2h
rc201.3	32	790.61	790.61	796.98	790.61	790.61 (5)	< 30m
rc204.2	33	662.16	675.33	673.89	664.38	662.16 (8)	< 30m
rc202.1	33	771.78	776.47	775.59	772.18	771.78 (8)	< 30m
rc203.2	33	784.16	784.16	784.16	784.16	784.16 (5)	< 30m
rc207.3	33	682.40	687.58	688.50	682.40	682.40 (5)	< 2h
rc207.1	34	732.68	743.29	743.72	738.74	732.68 (5)	< 2h
rc205.3	35	825.06	828.27	828.36	825.06	825.06 (5)	< 30m
rc208.3	36	634.44	641.17	656.40	650.49	634.44 (8)	< 2h
rc203.3	37	817.53	837.72	820.93	817.53	817.53 (5)	< 2h
rc206.2	37	828.06	839.18	829.07	828.06	828.06 (8)	< 2h
rc206.4	38	831.67	859.07	831.72	831.67	831.67 (5)	< 30m
rc208.1*	38	789.25	797.89	799.24	793.60	793.60 (8)	< 2h
rc204.1	46	868.76	899.79	883.85	880.89	878.64 (8)	< 2h

#### V. CONCLUSION AND OUTLOOK

Nested Monte-Carlo (NMC) search is a more recent randomized single-agent state space search techniques that has proven to quickly find good solutions to a growing number of combinatorial problems with huge state spaces and large branching factors.

We have seen that knowledge and algorithm engineering can greatly improve NMC search for solving the TSPTW problems. Algorithm engineering for the existing code leads to an improvement of more than factor 10 in the exploration efficiency, whereas knowledge engineering is included to seed the policy for finding good solutions early. The results are promising and a challenge to state-of-the-art TSPTW solvers, including evolutionary algorithms and ant colony optimization. We have matched most, but not improved any best-known solution from the repository (which we assume are all optimal).

Our long-term goal is to improve our application scenario: industrial vehicle routing for improved logistics in a multi-agent simulation system. Here, the agents solve individual TSP problems and trade their solution for improving the overall cost. The TSP are generated by shortest path reduction of a map wrt. to pickup and delivery locations of costumers as well as the depot(s) and vehicle fleed of the distributor. Besides time window constraints we are confronted with a variety of

TABLE IV RESULTS IN SOLOMON-PEASANT TSPTW BENCHMARK (COST IS THE BEST KNOWN SOLUTION;  $C_m$ ,  $E_m$  and  $T_m$  are the performance indicators computed by MTSP).

Problem	N	Cost	$C_m$	$E_m$	$T_m$
rc201.0	26	628.62	628.62	40 000	< 1s
rc201.1	29	654.70	654.70	50 000	< 1s
rc201.2	29	707.65	707.65	10 000	< 1s
rc201.3	20	422.54	422.54	10 000	< 1s
rc202.0	26	496.22	496.22	120 000	< 1s
rc202.1	23	426.53	426.53	60 000	< 1s
rc202.2	28	611.77	611.77	20 000	< 1s
rc202.3	27	627.85	627.85	130 000	< 2s
rc203.0	36	727.45	727.45	3 000 000	<3m
rc203.1	38	726.99	726.99	1 500 000	<3m
rc203.2	29	617.46	617.46	20 000	< 20s
rc204.0	33	541.45	541.45	11100000	< 10m
rc204.1	29	485.37	485.37	20000000	<14m
rc204.2	41	778.40	778.40	4 150 000	< 6m
rc205.0	27	511.65	511.65	80 000	< 5s
rc205.1	23	491.22	491.22	20 000	< 1s
rc205.2*	29	714.69	717.56	35310000	=15m
rc205.3	25	601.24	601.24	90 000	< 5s
rc206.0	36	835.23	835.23	1 500 000	< 1m
rc206.1	34	664.73	664.73	1 140 000	< 40s
rc206.2*	33	655.37	670.80	33110000	=15m
rc207.0	38	806.69	806.69	6000000	< 4m
rc207.1	34	726.36	726.36	20000000	<11m
rc207.2	31	546.41	546.41	3 600 000	< 2m
rc208.0*	45	820.56	884.96	14220000	=15m
rc208.1*	28	509.04	558.48	35210000	=15m
rc208.2	30	503.92	503.92	7700000	< 4m

additional side-constraints: limited driving times and requested breaks for the driver premium contracts, pickup and backhault tasks, just to name a few. We would use the real world orders, implement a large agent system with a sufficient amount of agents, cluster all orders of the day staticly for each cluster we solve the TSP with the solver, and for each cluster we compute a lower bound (e.g., with the Hungrian algorithm) As result, we solve different TSPs based on a real infrastructure, have real properties of orders, and could determine the quality of the results by the distance to the optimal solution.

TABLE V

RESULTS IN AFG TSPTW BENCHMARK

Problem	N	Cost	$C_m$	<sub>E</sub>	T
				$E_m$	$T_m$
rbg010a	11	671	671	50 000	<1s
rbg016a	17	938	939	50 000	<1s
rbg016b	17	1304	1304	100 000	<5s
rbg017.2	18	852	852	50 000	< 1s
rbg017	16	893	893	50 000	< 1s
rbg017a	18	4296	4296	50 000	<1s
rbg019a	20	1262	1262	50 000	<1s
rbg019b	20	1866	1866	50 000	< 1s
rbg019c	20	4536	4545	2 566 080	= 15m
rbg019d	20	1356	1356	50 000	< 1s
rbg020a	21	4689	4689	50 000	< 1s
rbg021.2	22	4528	4528	100 000	< 5s
rbg021.3	22	4528	4528	150 000	< 5s
rbg021.4	22	4525	4525	200 000	< 10s
rbg021.5	22	4515	4515	2 000 000	< 1m
rbg021.6	22	4480	4480	150 000	< 5s
rbg021.7	22	4479	4479	100 000	< 5s
rbg021.8	22	4478	4478	150 000	< 5s
rbg021.9	22	4478	4478	200 000	< 10s
rbg021	22	4536	4536	50 000	< 1s
rbg027a	28	5091	5051	1 000 000	< 30s
rbg031a	32	1863	1863	200 000	< 10s
rbg033a	34	2069	2069	400 000	< 20s
rbg034a	35	2222	2222	500 000	< 30s
rbg035a.2	36	2056	2056	7 558 272	< 15m
rbg035a	36	2144	2144	1 000 000	< 30s
rbg038a	39	2480	2480	150 000	< 30s
rbg040a*	41	2378	2413	18 242 496	= 15m
rbg041a*	42	2598	2625	16 842 816	= 15m
rbg042a*	43	2772	2805	15 723 072	= 15m
rbg048a*	49	9383	9480	8 398 080	=15m
rbg049a*	50	10018	10075	9 097 020	=15m
rbg050a*	51	2953	2974	6 625 152	= 15m
rbg050b*	51	9863	9921	8 724 672	=15m
rbg050c*	51	10024	10088	6 998 400	=15m
rbg055a	56	3761	3761	10 000	< 10s
rbg067a	68	4625	4625	4 000 000	<5m
rbg086a*	87	8400	8418	3 405 888	=15m
rbg092a*	93	7160	7197	2846016	= 15m
rbg125a*	125	7936	8012	1772928	=15m
rbg132.2*	133	8200	8489	1 259 712	=15m
rbg132*	133	8470	8668	1 259 712	=15m
rbg152.3*	153 153	9797 10032	10571 10229	793 152 793 152	=15m
rbg152*					= 15m

N20ft301   20   661.60   661.60   < 1s     N20ft302   20   684.20   684.20   < 1s     N20ft303   20   746.40   746.40   < 1s     N20ft305   20   716.50   716.50   < 1s     N20ft306   20   727.80   727.80   < 1s     N20ft307   20   691.80   691.80   < 1s     N20ft308   20   788.20   788.20   < 1s     N20ft308   20   788.20   788.20   < 1s     N20ft309   20   730.70   730.70   < 1s     N20ft310   20   683.00   683.00   < 1s     N20ft401   20   660.80   660.80   < 1s     N20ft402   20   684.20   684.20   < 1s     N20ft403   20   746.40   746.40   < 1s     N20ft404   20   817.00   817.00   < 1s     N20ft405   20   716.50   716.50   < 1s     N20ft406   20   727.80   727.80   < 1s     N20ft407   20   691.80   691.80   < 1s     N20ft408   20   757.30   757.30   < 1s     N20ft409   20   730.70   730.70   < 1s     N40ft201   40   1100.60   1100.60   < 1m     N40ft202   40   1010.40   1010.40   < 1m     N40ft203   40   876.80   876.80   < 1m     N40ft204   40   885.80   885.80   < 1m     N40ft205   40   940.90   940.90   < 1m     N40ft207   40   867.50   867.50   < 1m     N40ft208   40   1050.70   1050.70   < 1m     N40ft401   40   1026.30   1026.30   < 1m     N40ft402   40   995.60   995.60   < 1m     N40ft403   40   845.80   845.80   < 1m     N40ft404   40   868.00   868.00   < 1m     N40ft405   40   995.60   995.60   < 1m     N40ft406   40   991.0   969.10   < 1m     N40ft407   40   831.20   831.20   < 1m     N40ft408   40   1002.70   1002.70   < 1m     N40ft409   40   1002.60   1105.00   < 1m     N40ft409   40   1000.50   1000.50   < 1m     N40ft400   40   983.80   983.80   < 1m     N40ft401   40   983.80   983.80   < 1m     N40ft402   60   1234.30   1234.30   < 15m     N60ft406   60   1184.10   1184.10   < 15m     N60ft406   60   1184.10   1184.10   < 15m     N60ft406   60   1184.70   1173.70   < 15m     N60ft406   60   1184.70   1146.20   < 15m	Problem	N	Cost	$C_m$	$T_m$
N20ft302   20   684.20   684.20   < 1s   N20ft303   20   746.40   746.40   < 1s   N20ft305   20   716.50   716.50   < 1s   N20ft306   20   727.80   727.80   < 1s   N20ft307   20   691.80   691.80   < 1s   N20ft308   20   788.20   788.20   < 1s   N20ft308   20   788.20   788.20   < 1s   N20ft309   20   730.70   730.70   < 1s   N20ft310   20   683.00   683.00   < 1s   N20ft401   20   660.80   660.80   < 1s   N20ft402   20   684.20   684.20   < 1s   N20ft403   20   746.40   746.40   < 1s   N20ft404   20   817.00   817.00   < 1s   N20ft405   20   716.50   716.50   < 1s   N20ft406   20   727.80   727.80   < 1s   N20ft407   20   691.80   691.80   < 1s   N20ft408   20   757.30   757.30   < 1s   N20ft409   20   730.70   730.70   < 1s   N20ft409   20   730.70   730.70   < 1s   N20ft409   20   757.30   757.30   < 1s   N20ft401   20   683.00   683.00   < 1s   N20ft402   40   1010.40   1010.40   < 1m   N40ft201   40   1100.60   1100.60   < 1m   N40ft202   40   1054.20   1054.20   < 1m   N40ft204   40   885.80   885.80   < 1m   N40ft205   40   940.90   940.90   < 1m   N40ft206   40   1054.20   1054.20   < 1m   N40ft207   40   867.50   867.50   < 1m   N40ft208   40   103.90   1013.90   < 1m   N40ft401   40   1026.30   1026.30   < 1m   N40ft402   40   995.60   995.60   < 1m   N40ft403   40   885.80   885.80   < 1m   N40ft404   40   886.00   868.00   < 1m   N40ft404   40   885.00   886.00   < 1m   N40ft405   40   995.60   995.60   < 1m   N40ft406   40   995.60   995.60   < 1m   N40ft407   40   831.20   831.20   < 1m   N40ft408   40   1000.50   1000.50   < 1m   N40ft409   40   1000.50   1000.50   < 1m   N60ft406   60   1184.10   1184.10   15m   N60ft406   60   1199.60   1395.00   < 15m   N60ft406   60   1199.60   1395.00   < 15m					
N20ft304   20		I "			, ,
N20ft305   20		20	746.40	746.40	
N20ft306   20	N20ft304	20	817.00	817.00	< 1s
N20ft307   20   691.80   691.80   < 1s   N20ft308   20   730.70   730.70   < 1s   N20ft310   20   683.00   683.00   < 1s   N20ft401   20   660.80   660.80   < 1s   N20ft402   20   684.20   684.20   < 1s   N20ft403   20   746.40   746.40   < 1s   N20ft404   20   817.00   817.00   < 1s   N20ft405   20   716.50   716.50   < 1s   N20ft406   20   727.80   727.80   < 1s   N20ft407   20   691.80   691.80   < 1s   N20ft408   20   757.30   757.30   < 1s   N20ft409   20   730.70   730.70   < 1s   N20ft4010   20   683.00   683.00   < 1s   N20ft4010   20   683.00   683.00   < 1s   N20ft4010   20   683.00   683.00   < 1s   N20ft401   20   683.00   683.00   < 1s   N40ft201   40   1100.60   1100.60   < 1m   N40ft202   40   876.80   876.80   < 1m   N40ft203   40   876.80   876.80   < 1m   N40ft204   40   885.80   885.80   < 1m   N40ft205   40   940.90   940.90   < 1m   N40ft206   40   1054.20   1054.20   < 1m   N40ft207   40   867.50   867.50   < 1m   N40ft208   40   1054.20   1055.20   < 1m   N40ft401   40   1085.00   1085.00   < 1m   N40ft402   40   995.60   995.60   < 1m   N40ft403   40   845.80   845.80   < 1m   N40ft404   40   868.00   868.00   < 1m   N40ft404   40   868.00   868.00   < 1m   N40ft405   40   995.60   995.60   < 1m   N40ft406   40   995.10   969.10   < 1m   N40ft407   40   831.20   831.20   < 1m   N40ft408   40   900.50   1000.50   < 1m   N40ft409   40   1000.50   1000.50   < 1m   N40ft409   60   1333.50   1353.50   15m   N60ft201   60   1337.00   1337.00   15m   N60ft301   60   1337.00   1337.00   15m   N60ft302   60   1140.60   1140.60   15m   N60ft303   60   1179.00   1179.00   15m   N60ft304   60   1220.10   1220.10   15m   N60ft407*   60   1140.60   1140.60   15m   N60ft407*   60   1140.60   1140.60   15m   N60ft407*   60   1140.60   1140.60   15m	N20ft305	20	716.50	716.50	< 1s
N20ft308   20   788.20   788.20   < 1s   N20ft310   20   683.00   683.00   < 1s   N20ft401   20   668.80   668.80   < 1s   N20ft402   20   684.20   684.20   < 1s   N20ft403   20   746.40   746.40   < 1s   N20ft404   20   817.00   817.00   < 1s   N20ft405   20   716.50   716.50   < 1s   N20ft406   20   727.80   727.80   < 1s   N20ft406   20   727.80   727.80   < 1s   N20ft408   20   757.30   757.30   < 1s   N20ft409   20   730.70   730.70   < 1s   N20ft410   20   683.00   683.00   < 1s   N40ft201   40   1100.60   1100.60   < 1m   N40ft202   40   1010.40   1010.40   < 1m   N40ft204   40   885.80   885.80   < 1m   N40ft204   40   885.80   885.80   < 1m   N40ft205   40   940.90   940.90   < 1m   N40ft206   40   1054.20   1054.20   < 1m   N40ft201   40   1063.00   (1050.70   < 1m   N40ft201   40   1026.30   1026.30   < 1m   N40ft401   40   1026.30   1026.30   < 1m   N40ft401   40   1085.00   1085.00   < 1m   N40ft401   40   1085.00   1085.00   < 1m   N40ft401   40   1085.00   1085.00   < 1m   N40ft406   40   995.60   995.60   < 1m   N40ft407   40   881.20   831.20   < 1m   N40ft407   40   881.20   831.20   < 1m   N40ft407   40   831.20   831.20   < 1m   N40ft409   40   1000.50   1000.50   < 15m   N60ft300   60   1146.60   1151.60   < 15m   N60ft300   60   1140.60   1151.	N20ft306	20	727.80	727.80	< 1s
N20ft309   20	N20ft307	20	691.80	691.80	< 1s
N20ft310   20   683.00   683.00   < 1s     N20ft401   20   660.80   660.80   < 1s     N20ft402   20   684.20   684.20   < 1s     N20ft403   20   746.40   746.40   < 1s     N20ft405   20   716.50   716.50   < 1s     N20ft406   20   727.80   727.80   < 1s     N20ft406   20   727.80   727.80   < 1s     N20ft407   20   691.80   691.80   < 1s     N20ft409   20   730.70   730.70   < 1s     N20ft409   20   730.70   730.70   < 1s     N20ft409   20   683.00   683.00   < 1s     N20ft410   20   683.00   683.00   < 1s     N40ft201   40   1100.60   1100.60   < 1m     N40ft202   40   1010.40   1010.40   < 1m     N40ft203   40   876.80   876.80   < 1m     N40ft204   40   885.80   885.80   < 1m     N40ft205   40   940.90   940.90   < 1m     N40ft206   40   1054.20   1054.20   < 1m     N40ft207   40   867.50   867.50   < 1m     N40ft208   40   1036.30   1026.30   < 1m     N40ft209   40   1013.90   1013.90   < 1m     N40ft401   40   1085.00   1085.00   < 1m     N40ft401   40   1085.00   1085.00   < 1m     N40ft404   40   868.00   868.00   < 1m     N40ft404   40   868.00   868.00   < 1m     N40ft405   40   995.60   995.60   < 1m     N40ft406   40   969.10   969.10   < 1m     N40ft407   40   831.20   831.20   < 1m     N40ft408   40   1002.70   1002.70   < 1m     N40ft409   40   1000.50   1000.50   < 1m     N40ft401   40   838.00   838.80   < 1m     N40ft406   40   969.10   969.10   < 1m     N40ft407   40   831.20   831.20   < 1m     N40ft408   40   1002.70   1002.70   < 1m     N40ft409   40   1000.50   1000.50   < 1m     N40ft400   60   1353.50   1353.50   < 15m     N60ft201   60   1353.50   1353.50   < 15m     N60ft204   60   1257.50   1257.50   < 15m     N60ft205   60   1184.10   1184.10   < 15m     N60ft306   60   1171.30   1171.30   < 15m     N60ft307   60   1299.00   1299.00   < 15m     N60ft308   60   1097.60   1097.60   < 15m     N60ft309   60   1171.30   1171.30   < 15m     N60ft300   60   1164.00   1140.60   < 15m     N60ft401   60   1335.00   1335.00   < 15m     N60ft406   60   1140.60   1140.60   < 15m     N60ft406	1				
N20fi401   20   660.80   660.80   < 1s     N20fi402   20   684.20   684.20   < 1s     N20fi403   20   746.40   746.40   < 1s     N20fi404   20   817.00   817.00   < 1s     N20fi405   20   716.50   716.50   < 1s     N20fi406   20   727.80   727.80   < 1s     N20fi406   20   727.80   727.80   < 1s     N20fi407   20   691.80   691.80   < 1s     N20fi408   20   757.30   757.30   < 1s     N20fi409   20   730.70   730.70   < 1s     N20fi410   20   683.00   683.00   < 1s     N40fi201   40   1100.60   1100.60   < 1m     N40fi202   40   1010.40   1010.40   < 1m     N40fi203   40   876.80   876.80   < 1m     N40fi204   40   885.80   885.80   < 1m     N40fi205   40   940.90   940.90   < 1m     N40fi208   40   1054.20   1054.20   < 1m     N40fi209   40   1013.90   1013.90   < 1m     N40fi209   40   1013.90   1013.90   < 1m     N40fi401   40   1085.00   1085.00   < 1m     N40fi402   40   995.60   995.60   < 1m     N40fi403   40   845.80   845.80   < 1m     N40fi404   40   868.00   868.00   < 1m     N40fi405   40   995.60   995.60   < 1m     N40fi406   40   995.60   995.60   < 1m     N40fi407   40   831.20   831.20   < 1m     N40fi408   40   1002.70   1002.70   < 1m     N40fi409   40   1000.50   1000.50   < 1m     N40fi409   40   1000.50   1000.50   < 1m     N40fi409   40   1000.50   1000.50   < 1m     N40fi409   40   1335.30   1353.50   < 15m     N60fi201   60   1353.50   1353.50   < 15m     N60fi202   60   1161.60   1161.60   < 15m     N60fi203   60   1182.90   1182.90   < 15m     N60fi204   60   1257.50   1257.50   < 15m     N60fi205   60   1184.10   1184.10   < 15m     N60fi301   60   1337.00   1337.00   < 15m     N60fi302   60   1184.00   1199.60   < 15m     N60fi303   60   1171.30   1171.30   < 15m     N60fi304   60   1234.30   1234.30   < 15m     N60fi305   60   1161.60   1151.60   < 15m     N60fi306   60   1161.60   1151.60   < 15m     N60fi307   60   129.00   1290.00   < 15m     N60fi308   60   1097.60   1097.60   < 15m     N60fi401   60   1335.00   1335.00   < 15m     N60fi406   60   1140.60   1140.60   < 15m	1				
N20fi402   20   684.20   684.20   < 1s     N20fi403   20   746.40   746.40   < 1s     N20fi404   20   817.00   817.00   < 1s     N20fi405   20   716.50   716.50   < 1s     N20fi406   20   727.80   727.80   < 1s     N20fi407   20   691.80   691.80   < 1s     N20fi408   20   757.30   757.30   < 1s     N20fi409   20   730.70   730.70   < 1s     N20fi409   20   730.70   730.70   < 1s     N20fi410   20   683.00   683.00   < 1s     N40fi201   40   1100.60   1100.60   < 1m     N40fi202   40   1010.40   1010.40   < 1m     N40fi203   40   876.80   876.80   < 1m     N40fi204   40   885.80   885.80   < 1m     N40fi205   40   940.90   940.90   < 1m     N40fi206   40   1054.20   1054.20   < 1m     N40fi207   40   867.50   867.50   < 1m     N40fi208   40   1050.70   1050.70   < 1m     N40fi209   40   1013.90   1013.90   < 1m     N40fi401   40   1085.00   1085.00   < 1m     N40fi401   40   1085.00   1085.00   < 1m     N40fi402   40   995.60   995.60   < 1m     N40fi403   40   845.80   845.80   < 1m     N40fi404   40   868.00   868.00   < 1m     N40fi405   40   936.50   936.50   < 1m     N40fi406   40   969.10   969.10   < 1m     N40fi407   40   831.20   831.20   < 1m     N40fi408   40   1000.50   1000.50   < 1m     N40fi409   40   1000.50   1000.50   < 1m     N40fi201   60   1353.50   1353.50   < 15m     N60fi202   60   1161.60   1161.60   < 15m     N60fi204   60   1257.50   1257.50   15m     N60fi205   60   1184.10   1184.10   < 15m     N60fi301   60   1299.00   1299.00   < 15m     N60fi302   60   1199.60   1199.60   < 15m     N60fi303   60   1179.00   1179.00   < 15m     N60fi304   60   1294.00   1299.00   < 15m     N60fi305   60   1161.60   1161.60   < 15m     N60fi306   60   1167.90   1167.90   < 15m     N60fi307   60   1299.00   1299.00   < 15m     N60fi308   60   1097.60   1097.60   < 15m     N60fi4004   60   1335.00   1335.00   < 15m     N60fi4064   60   1140.20   1140.60   < 15m					
N20fi403   20   746.40   746.40   < 1s   N20fi404   20   817.00   817.00   < 1s   N20fi405   20   716.50   716.50   < 1s   N20fi406   20   727.80   727.80   < 1s   N20fi406   20   727.80   691.80   < 1s   N20fi408   20   757.30   757.30   < 1s   N20fi409   20   730.70   730.70   < 1s   N20fi409   20   730.70   730.70   < 1s   N20fi410   20   683.00   683.00   < 1s   N40fi201   40   1100.60   1100.60   < 1m   N40fi202   40   1010.40   1010.40   < 1m   N40fi204   40   885.80   885.80   < 1m   N40fi204   40   885.80   885.80   < 1m   N40fi205   40   940.90   940.90   < 1m   N40fi206   40   1054.20   1054.20   < 1m   N40fi206   40   1054.20   1054.20   < 1m   N40fi207   40   867.50   867.50   < 1m   N40fi207   40   867.50   867.50   < 1m   N40fi201   40   1013.90   1013.90   < 1m   N40fi401   40   1026.30   1026.30   < 1m   N40fi401   40   1085.00   1085.00   < 1m   N40fi402   40   995.60   995.60   < 1m   N40fi403   40   845.80   845.80   < 1m   N40fi404   40   868.00   868.00   < 1m   N40fi404   40   868.00   868.00   < 1m   N40fi408   40   936.50   936.50   < 1m   N40fi408   40   936.50   936.50   < 1m   N40fi408   40   969.10   969.10   < 1m   N40fi409   40   1000.50   1000.50   < 15m   N60fi205   60   1184.10   1184.10   < 15m   N60fi206   60   1257.50   1257.50   15m   N60fi206   60   1299.00   1299.00   15m   N60fi303   60   1171.30   1171.30   < 15m   N60fi304   60   1234.30   1234.30   < 15m   N60fi305   60   1179.00   1379.00   15m   N60fi306   60   1179.00   1179.00   15m   N60fi307   60   1299.00   1299.00   15m   N60fi306   60   1179.00   1179.00   15m   N60fi306   60   1167.90   1167.90   15m   N60fi306   60   1167.90   1167.90   15m   N60fi306   60   1167.90   1167.90   15m   N60fi404   60   1335.00   1335.00   15m   N60fi406   60   144.60   1144.60   15m   N60fi407   60   1299.40   1029	1				
N20fi404   20   817.00   817.00   < 1s     N20fi405   20   716.50   716.50   < 1s     N20fi406   20   727.80   727.80   < 1s     N20fi407   20   691.80   691.80   < 1s     N20fi409   20   730.70   730.70   < 1s     N20fi409   20   730.70   730.70   < 1s     N20fi410   20   683.00   683.00   < 1s     N40fi201   40   1100.60   1100.60   < 1m     N40fi202   40   1010.40   1010.40   < 1m     N40fi203   40   876.80   876.80   < 1m     N40fi204   40   885.80   885.80   < 1m     N40fi205   40   40.90   940.90   < 1m     N40fi206   40   1054.20   1054.20   < 1m     N40fi207   40   867.50   867.50   < 1m     N40fi208   40   1050.70   1050.70   < 1m     N40fi209   40   1013.90   1013.90   < 1m     N40fi401   40   1026.30   1026.30   < 1m     N40fi401   40   1085.00   1085.00   < 1m     N40fi403   40   845.80   845.80   < 1m     N40fi404   40   886.00   868.00   < 1m     N40fi403   40   845.80   845.80   < 1m     N40fi404   40   868.00   868.00   < 1m     N40fi405   40   995.60   995.60   < 1m     N40fi406   40   969.10   969.10   < 1m     N40fi407   40   831.20   831.20   < 1m     N40fi408   40   1002.70   1002.70   < 1m     N40fi409   40   1000.50   1000.50   < 1m     N40fi201   60   1353.50   1353.50   < 15m     N60fi202   60   1161.60   1161.60   < 15m     N60fi207   60   1299.00   1299.00   < 15m     N60fi208   60   1171.30   1171.30   < 15m     N60fi209   60   1171.30   1171.30   < 15m     N60fi300   60   1234.30   1234.30   < 15m     N60fi300   60   1234.30   1234.30   < 15m     N60fi300   60   1179.00   1179.00   < 15m     N60fi300   60   1179.00   1179.00   < 15m     N60fi300   60   1179.00   1179.00   < 15m     N60fi300   60   1171.30   1171.30   < 15m     N60fi300   60   1171.30   1171.30   < 15m     N60fi300   60   1171.30   1171.30   < 15m     N60fi300   60   1179.00   1179.00   < 15m     N60fi300   60   1179.00   1230.00   < 15m     N60fi300   60   1140.00   1140.60   < 15m					
N20fi405   20					
N20fi406   20   727.80   727.80   < 1s   N20fi407   20   691.80   691.80   < 1s   N20fi409   20   757.30   757.30   < 1s   N20fi409   20   730.70   730.70   < 1s   N20fi410   20   683.00   683.00   < 1s   N40fi201   40   1100.60   1100.60   < 1m   N40fi202   40   1010.40   1010.40   < 1m   N40fi202   40   876.80   876.80   < 1m   N40fi204   40   885.80   885.80   < 1m   N40fi205   40   940.90   940.90   < 1m   N40fi206   40   1054.20   1054.20   < 1m   N40fi208   40   876.50   867.50   < 1m   N40fi208   40   1050.70   1050.70   < 1m   N40fi209   40   1013.90   1013.90   < 1m   N40fi210   40   1026.30   1026.30   < 1m   N40fi401   40   1085.00   1085.00   < 1m   N40fi401   40   1085.00   1085.00   < 1m   N40fi402   40   995.60   995.60   < 1m   N40fi404   40   868.00   868.00   < 1m   N40fi405   40   936.50   936.50   < 1m   N40fi406   40   969.10   969.10   < 1m   N40fi407   40   831.20   831.20   < 1m   N40fi407   40   831.20   831.20   < 1m   N40fi409   40   1000.50   1000.50   < 1m   N40fi406   40   983.80   983.80   < 1m   N60fi204   60   1257.50   1257.50   < 15m   N60fi204   60   1234.30   1337.00   < 15m   N60fi302   60   1184.10   1184.10   15m   N60fi304   60   1234.30   1234.30   < 15m   N60fi304   60   1234.30   1234.30   < 15m   N60fi305   60   1167.90   1167.90   15m   N60fi306   60   1179.00   1179.00   < 15m   N60fi306   60   1167.90   1167.90   < 15m   N60fi406*   60   1140.60   1140.60   < 15m   N60fi406*   60   1140.60   1140.60   < 15m   N60fi406*   60   1140.20   1146.20   < 15m   N60fi406*   60   1140.20   1146.20   < 15m   N60fi406*   60   1140.20   1141.60					
N20fi407   20   691.80   691.80   < 1s   N20fi408   20   757.30   757.30   < 1s   N20fi410   20   683.00   683.00   < 1s   N40fi201   40   1100.60   1100.60   < 1m   N40fi202   40   1010.40   1010.40   < 1m   N40fi203   40   876.80   876.80   < 1m   N40fi203   40   885.80   885.80   < 1m   N40fi204   40   885.80   885.80   < 1m   N40fi205   40   940.90   940.90   < 1m   N40fi206   40   1054.20   1054.20   < 1m   N40fi207   40   867.50   867.50   < 1m   N40fi208   40   1050.70   1050.70   < 1m   N40fi209   40   1013.90   1013.90   < 1m   N40fi210   40   1026.30   1026.30   < 1m   N40fi210   40   1026.30   1026.30   < 1m   N40fi401   40   1085.00   1085.00   < 1m   N40fi402   40   995.60   995.60   < 1m   N40fi403   40   845.80   845.80   < 1m   N40fi404   40   868.00   868.00   < 1m   N40fi405   40   936.50   936.50   < 1m   N40fi406   40   969.10   969.10   < 1m   N40fi407   40   831.20   831.20   < 1m   N40fi408   40   1002.70   1002.70   < 1m   N40fi408   40   1002.70   1002.70   < 1m   N40fi409   40   1000.50   1000.50   < 1m   N40fi409   40   1000.50   1000.50   < 1m   N40fi409   40   1000.50   1000.50   < 1m   N60fi201   60   1353.50   1353.50   < 15m   N60fi204   60   1257.50   1257.50   < 15m   N60fi205   60   1184.10   1184.10   < 15m   N60fi205   60   1184.10   1184.10   < 15m   N60fi206   60   1199.60   1199.60   < 15m   N60fi301   60   1234.30   1234.30   < 15m   N60fi302   60   1184.90   1179.00   < 15m   N60fi302   60   1187.00   1179.00   < 15m   N60fi303   60   1179.00   1179.00   < 15m   N60fi304   60   1230.00   1230.00   < 15m   N60fi305   60   1140.60   1140.60   < 15m   N60fi306   60   1167.90   1167.90   < 15m   N60fi400*   60   1299.00   1299.00   < 15m   N60fi400*   60   1299.00   1299.00   < 15m   N60fi400*   60   1140.60   1140.60   < 15m   N60fi406*   60   1140.20   1146.20   < 15m   N60fi406*   60   1140.20   1146.20   < 15m   N60fi406*   60   1140.20					
N20fi409   20		20			
N20ft410   20   683.00   683.00   < 1s     N40ft201   40   1100.60   1100.60   < 1m     N40ft202   40   1010.40   1010.40   < 1m     N40ft203   40   876.80   876.80   < 1m     N40ft204   40   885.80   885.80   < 1m     N40ft205   40   940.90   940.90   < 1m     N40ft206   40   1054.20   1054.20   < 1m     N40ft207   40   867.50   867.50   < 1m     N40ft208   40   1050.70   1050.70   < 1m     N40ft209   40   1013.90   1013.90   < 1m     N40ft201   40   1026.30   1026.30   < 1m     N40ft401   40   1085.00   1085.00   < 1m     N40ft402   40   995.60   995.60   < 1m     N40ft403   40   845.80   845.80   < 1m     N40ft404   40   868.00   868.00   < 1m     N40ft405   40   936.50   936.50   < 1m     N40ft406   40   969.10   969.10   < 1m     N40ft407   40   831.20   831.20   < 1m     N40ft408   40   1000.50   1000.50   < 1m     N40ft409   40   1000.50   1000.50   < 1m     N40ft409   40   1000.50   1000.50   < 1m     N40ft201   60   1353.50   1353.50   < 15m     N60ft201   60   1257.50   1257.50   < 15m     N60ft204   60   1257.50   1257.50   < 15m     N60ft205   60   1184.10   1184.10   < 15m     N60ft206   60   1199.60   1199.60   < 15m     N60ft207   60   1299.00   1299.00   < 15m     N60ft208   60   1171.30   1171.30   < 15m     N60ft300   60   1179.00   1179.00   < 15m     N60ft400   60   1290.00   1230.90   < 15m     N60ft400   60   1290.00   1230.90   < 15m     N60ft400   60   1290.00   1300.90   < 15m     N60ft400   60   1	N20ft408	20	757.30	757.30	< 1s
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$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	N40ft403	40	845.80	845.80	
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	N40ft404	40	868.00	868.00	< 1m
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	N40ft405	40	936.50	936.50	< 1m
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	N40ft406	40			< 1m
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N60ft408   60   1029.40   1029.40   < 15m   N60ft409   60   1121.40   1121.40   < 15m	1				
N60ft409   60   1121.40   1121.40   < 15m					
NOUII410   OU   1189.60   1189.60   < 15m					
	Noutt410	60	1189.60	1189.60	< 15m

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